

LIST OF PARTS



SINGER**
MACHINES
No. 242-2

THE SINGER MANUFACTURING COMPANY

INSTRUCTIONS FOR OILING

To ensure easy running and prevent unnecessary wear of the parts which are in movable contact, the machine requires oiling and when in continuous use, **"TYPE G" OIL**, sold by Singer Sewing Machine Company, should be applied at least twice each day to all oil holes marked **"OIL"**, as instructed in Form 20473.

BEFORE STARTING THE MACHINE, remove plug and lead gasket in the rear of the machine, insert a funnel and pour oil into the reservoir until the oil level is slightly above the center of the sight gauge at the front of the machine (about 1-1/4 qts.). Be sure that the lead gasket is properly positioned before replacing and tightening the plug.

The oil level is in view of the operator at all times, and should never be allowed to go below the center of the sight gauge window.

OIL DRAIN. Oil may be drained from the reservoir by removing the oil drain plug at the end of the extension tube in the bottom of the machine. To prevent oil leakage from the reservoir, use **SINGER JOINT COMPOUND No. 121849** on gasket, sold by Singer Sewing Machine Company. Carefully replace plug and gasket, then securely tighten plug.

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INSTRUCTIONS FOR ORDERING

In ordering from this list, use **ONLY** the part **NUMBER** in the **FIRST** column.

The number stamped on a Sewing Machine Part is in every case the number of the single part only.

Every combination of parts sent out as such has its specific number, which, although not stamped on the parts, must be used when ordering the combination.

Each number always indicates the **SAME PART** in whatever list it appears, or for whatever machine.

The letters after some of the numbers indicate the style of finish only, as follows:

- A—Hardened, Polished, Nickel Plated and Buffed
- A.A—Buffed and Chromium Plated
- A.B—Hardened, Polished, Buffed and Chromium Plated
- A.C—Brown Baking Enamel Finish
- A.D—Gray Baking Enamel Finish
- A.E—Hardened, Bright Rumbled and Nickel Plated
- A.F—Hardened, Bright Rumbled, Nickel Plated, Bright Rumbled and Chromium Plated
- A.G—Alumilite, Plain
- A.H—Alumilite, Dyed
- A.J—Polished, Nickel Plated and Chromium Plated
- A.K—Hardened, Polished, Nickel Plated and Chromium Plated
- A.L—Heat Treated for Toughness
 - B—Polished, Nickel Plated and Buffed
 - C—Hardened Only
- C.R—Hardened and Merlized
 - D—Polished Only
 - E—Soft, Not Polished
 - F—Hardened and Polished
- F.J—Hardened, Polished and Nickel Plated
 - G—Bright Rumbled and Nickel Plated
 - H—Blued
 - J—Nickel Plated Only
 - K—Hardened and Nickel Plated
 - L—Brass Plated
 - M—Oxidized
 - N—Japanned, Dull
 - P—Japanned, Bright
- P.P—Wrinkle Finish
 - R—Merlized
 - S—Cadmium Plated
 - T—Copper Plated
- T.A—Hardened, Polished, Copper and Nickel Plated and Buffed
- T.B—Copper and Nickel Plated and Polished
- T.J—Copper and Nickel Plated Only
- T.K—Hardened, Copper and Nickel Plated
- T.L—Copper and Brass Plated
- T.M—Copper Plated and Oxidized

INSTRUCTIONS FOR ORDERING—Continued

- U—Zinc Plated
- V—Silver Plated
- W—Polished and Nickel Plated
- X—Black Oxide, for Iron and Steel
- X.C—Hardened and Black Oxide, for Iron or Steel
- Y—Black Nickel Plated Only
- Z—Chromium Plated
- Z.A—Hardened, Polished, Nickel Plated, Buffed and Chromium Plated
- Z.B—Polished, Nickel Plated, Buffed and Chromium Plated
- Z.C—Hardened and Chromium Plated
- Z.D—Polished and Chromium Plated
- Z.G—Bright Rumbled, Nickel Plated, Bright Rumbled and Chromium Plated
- Z.J—Nickel and Chromium Plated
- Z.T—Copper and Chromium Plated

These letters **MUST BE USED** when they appear in the list; and **AFTER** the number as in the list.

In this series:

1 to 1500, 50001 to 51500 and 140001 to 142000 are Screw Numbers

1501 to 1800 and 51501 to 51800 are Nut Numbers

1801 to 2000 and 51801 to 52000 are Roller Numbers

2001 to 50000 and 52001 to 140000 and 142001 to 190000 are Sewing Machine Parts, 190001 and upward are numbers of Electrical Parts.

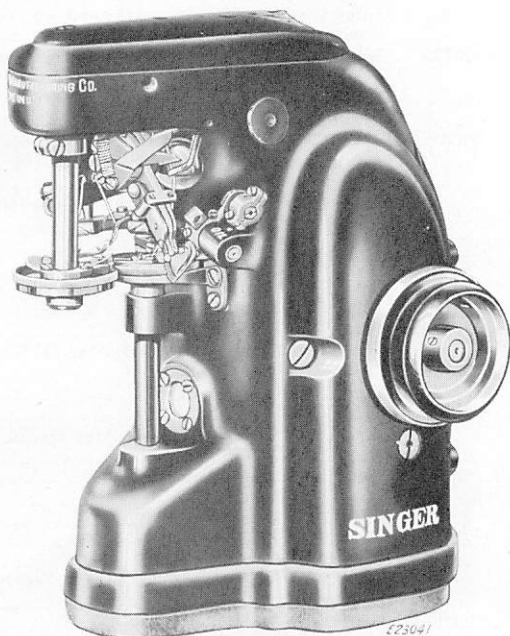
The figures in the second column refer only to the plates, illustrating the parts, and are **NOT TO BE USED** in ordering.

Parts marked with an asterisk (*) are furnished only when repairs are made at factory.

SINGER Needles should be used
in **SINGER** Machines
These Needles and their Containers
are marked with the
Company's Trade Mark "**SIMANCO.****"₁

Needles in Containers marked
"**FOR SINGER MACHINES**"
are **NOT SINGER** made needles. ₂

LIST OF PARTS COMPLETE FOR



MACHINE NO. 242-2

FOR SEAMING HOSIERY. ONE NEEDLE. TWO LOOPERS.
THREE-THREAD CHAIN STITCH. CUP FEED. HORIZONTAL
NEEDLE BAR. BUILT-IN ELECTRIC LIGHT. SPEED UP TO
4500 R.P.M. DEPENDING ON MATERIAL USED.

No.	Plate	Name
144494	23730	Chain Cutter Knife.....
144495	23730	Chain Cutter Knife Holder.....
662J	23730	Chain Cutter Knife Screw (2).....
144496	23730	Chain Cutter complete, Nos. 144494, 144495 and two 662J
181CR	23730	Chain Cutter Screw.....
144478	23730	Chaining Finger (long heavy curved point).....
	NOTE: No. 144478 is regularly furnished with this Machine.	
144474		Chaining Finger (long fine curved point).....
144558		Chaining Finger (channel) for use with "O" Blocks.....
208AL	23730	Chaining Finger Screw (2).....
144255	23730	Chaining Finger Shim.....
	NOTE: Quantity of No. 144255 is determined by its use in connection with Fabric Guides.	
144256		Fabric Guide, marked 0, for 144257.....
144257		Fabric Guide 144256 with 144258 and two 190F, for use with Needle Guide No. 144326.....
144397		Fabric Guide, marked 1 (Chaining Finger seat .010" higher than No. 144256) for 144398.....
144398		Fabric Guide 144397 with 144258 and two 190F, for use with Needle Guide No. 144403.....

PARTS FOR MACHINE NO. 242-2

No.	Plate	Name
144399		Fabric Guide, marked 2 (Chaining Finger seat .020" higher than No. 144256) for 144400.....
144400		Fabric Guide 144399 with 144258 and two 190F, for use with Needle Guide No. 144404.....
144441	23730	Fabric Guide, marked 2-1/2 (Chaining Finger seat .025" higher than No. 144256) for 144442.....
144442		Fabric Guide 144441 with 144258 and two 190F, for use with Needle Guide No. 144443.....
NOTE: No. 144442 is regularly furnished with this machine.		
144401		Fabric Guide, marked 3 (Chaining Finger seat .030" higher than No. 144256) for 144402.....
144402		Fabric Guide 144401 with 144258 and two 190F, for use with Needle Guide No. 144405.....
190F	23730	Fabric Guide Screw (2).....
144258	23730	Fabric Guide Supporting Bracket.....
164CR	23730	Fabric Guide Supporting Bracket Screw (2).....
144475	23730	Fabric Pull-off Spring.....
144259	23730	Feed Clutch (brake).....
144260		Feed Clutch (brake) 144259 with three 131726.....
1299AL	23730	Feed Clutch (brake) Set Screw.....
144261	23730	Feed Clutch (brake) Washer.....
144262	23730	Feed Clutch (drive).....
144263		Feed Clutch (drive) 144262 with three 131726.....
144264	23730	Feed Clutch Driving Arm.....
1255C	23730	Feed Clutch Driving Arm Screw (3).....
131717	23730	Feed Clutch Roller (6).....
68152	23730	Feed Clutch Roller Plunger (6).....
131718	23730	Feed Clutch Roller Plunger Spring (6).....
144265	23730	Feed Clutch Shaft with 144267.....
144266		Feed Clutch Shaft 144265 with 144269, 144279 and 144286.....
144267	23730	Feed Clutch Shaft Oil Wick (felt).....
144449	23730	Feed Clutch Sleeve with two 140409C.....
140409C	23730	Feed Clutch Sleeve Set Screw (2).....
131726	23730	Feed Clutch Wearing Plate (6).....
144269		Feed Clutch complete, Nos. 144260, 144261, 144263, 144264, 144449, three 1255C and six each 68152, 131717 and 131718.....
144515	23731	Feed Driving Lever with 201C and 896AL.....
140299C	23730	Feed Driving Lever Ball Screw Stud (clutch end).....
51699E	23730	Feed Driving Lever Ball Screw Stud (clutch end) Nut.....
169019	23730	Feed Driving Lever Ball Screw Stud (clutch end) Nut Lock Washer.....
55034	23730	Feed Driving Lever Ball Screw Stud (clutch end) Position Plate.....
193C	23730	Feed Driving Lever Ball Screw Stud (clutch end) Position Plate Screw.....
140622C	23730	Feed Driving Lever Ball Screw Stud (lever end).....
896AL	23731	Feed Driving Lever Ball Screw Stud (lever end) Clamping Screw.....
51699E		Feed Driving Lever Ball Screw Stud (lever end) Nut.....
169019		Feed Driving Lever Ball Screw Stud (lever end) Nut Lock Washer.....
144518	23730	Feed Driving Lever Connection with 140299C, 140622C and four 171AL.....
144519		Feed Driving Lever Connection 144518 with 193C and 55034.....
171AL	23730	Feed Driving Lever Connection Cap Screw (4).....
144273	23731	Feed Driving Lever Hinge Screw Stud.....
54369	23731	Feed Driving Lever Hinge Screw Stud Collar with two 465AL.....
465AL	23731	Feed Driving Lever Hinge Screw Stud Collar Set Screw (2).....
448AL	23731	Feed Driving Lever Hinge Screw Stud Set Screw.....
425C	23731	Feed Eccentric Body Position Screw.....

No.	Plate	Name
51061AL	23731	Feed Eccentric Body Set Screw.....
7071	23731	Feed Eccentric Clamping Washer (2).....
217J	23731	Feed Eccentric Clamping Washer Screw (2).....
138306	23731	Feed Eccentric Lubricating Pad (wood).....
144275	23731	Feed Eccentric (adjustable) complete, Nos. 425C, 1103C, 51061AL, 138306 and two each 217J and 7071.....
144276	23731	Feed Eccentric Connection with two 896AL.....
144277		Feed Eccentric Connection 144276 with 144275.....
896AL	23731	Feed Eccentric Connection Cap Screw (2).....
144278	23731	Feed Eccentric Connection Hinge Pin.....
201C	23731	Feed Eccentric Connection Hinge Pin Set Screw.....
144279	23730	Feed Gear with two 457AL (2).....
457AL	23730	Feed Gear Set Screw (4).....
1103C	23731	Feed Regulating Screw.....
144501	23730	Feeding Disc (front, steel) with two 457AL.....
		NOTE: No. 144501 is regularly furnished with this Machine.
144503		Feeding Disc (front, rubber faced) with two 457AL.....
144281	23732	Feeding Disc (front) Adjusting Block with 51095C (2).....
51095C	23732	Feeding Disc (front) Adjusting Block Clamping Screw (2).....
140301A	23732	Feeding Disc (front) Adjusting Screw (2).....
144282	23732	Feeding Disc (front) Adjusting Screw Washer (2).....
144283	23732	Feeding Disc (front) Adjusting Block complete, Nos. two each 140301A and 144281.....
144284	23730	Feeding Disc (front) Driving Belt.....
144285	23730	Feeding Disc (front) Driving Belt Guide Washer (3).....
144286	23730	Feeding Disc (front) Driving Belt Sprocket with two 446AL (2).....
446AL	23730	Feeding Disc (front) Driving Belt Sprocket Set Screw (4).....
144287	23732	Feeding Disc (front) Opening Lever with 157C.....
144288	23732	Feeding Disc (front) Opening Lever Hinge Pin (left).....
144289	23732	Feeding Disc (front) Opening Lever Hinge Pin (right).....
465AL	23732	Feeding Disc (front) Opening Lever Hinge Pin Set Screw (2).....
144444	23732	Feeding Disc (front) Opening Lever Rod with 51603C.....
51603C	23732	Feeding Disc (front) Opening Lever Rod Nut.....
42041	23732	Feeding Disc (front) Opening Lever Rod Nut Cushion Spring.....
144463	23732	Feeding Disc (front) Opening Lever Rod Spacer.....
140365E	23732	Feeding Disc (front) Pressure Regulating Thumb Screw.....
144473		Feeding Disc (front) Pressure Regulating Thumb Screw 140365E with 144396.....
144396	23732	Feeding Disc (front) Pressure Regulating Thumb Screw Locking Sleeve.....
144476	23732	Feeding Disc (front) Pressure Spring.....
144477	23732	Feeding Disc (front) Pressure Spring Tube.....
457AL	23730	Feeding Disc (front) Set Screw (2).....
144502	23730	Feeding Disc (front) Shaft with 144267.....
144292	23730	Feeding Disc (front) Shaft Bushing.....
157C	23732	Feeding Disc (front) Shaft Bushing Clamping Screw.....
144267	23730	Feeding Disc (front) Shaft Bushing Oil Wick (felt).....
144497	23730	Feeding Disc (rear, steel).....
		NOTE: No. 144497 is regularly furnished with Machine.
144499		Feeding Disc (rear, rubber faced).....
211F	23730	Feeding Disc (rear) Screw (4).....
462AL	23730	Feeding Disc (rear) Set Screw (2).....
144498	23730	Feeding Disc (rear) Shaft Nos. 144295 and two 462AL.....
144295	23730	Feeding Disc (rear) Shaft Oil Wick (felt).....
144392	23730	Feeding Disc Material Guide Spring.....
144545	23747	Looper (left hand) two thread.....
144543	23733	Looper (left hand) three thread.....
144546	23747	Looper (left hand) 144545 with 144385 and two 229F.....
144544		Looper (left hand) 144543 with 144385 and two 229F.....
		NOTE: No. 144544 is regularly furnished with Machine.
144297	23733	Looper (left hand) Carrier with 1057AL.....
1057AL	23733	Looper (left hand) Carrier Clamping Screw.....
144484	23733	Looper (left hand) Carrier Shaft.....

No.	Plate	Name
144485	23733	Looper (left hand) Carrier Shaft Bracket.....
144486		Looper (left hand) Carrier Shaft Bracket 144485 with two 144371.....
140028C	23733	Looper (left hand) Carrier Shaft Bracket Screw (left) (2).....
140303C	23733	Looper (left hand) Carrier Shaft Bracket Screw (right).....
144300	23733	Looper (left hand) Driving Ball Connecting Stud with two 462AL.....
462AL	23733	Looper (left hand) Driving Ball Connecting Stud Set Screw (2).....
144301	23733	Looper (left hand) Driving Ball Connection Nos. 140299C, 144300 and four 171AL.....
144302		Looper (left hand) Driving Ball Connection 144301 with 193F and 55034.....
140299C	23733	Looper (left hand) Driving Connection Ball Stud.....
51699J	23733	Looper (left hand) Driving Connection Ball Stud Nut.....
55034	23733	Looper (left hand) Driving Connection Ball Stud Nut Position Plate.....
193F	23733	Looper (left hand) Driving Connection Ball Stud Position Plate Screw.....
171AL	23733	Looper (left hand) Driving Connection Cap Screw (4).....
144368	23733	Looper (left hand) Driving Connection Oil Wick (felt).....
144385	23733	Looper (left hand) Needle Guard.....
229F	23733	Looper (left hand) Needle Guard Screw (2).....
190F	23733	Looper (left hand) Screw.....
144369	23731	Looper (right hand).....
144332	23731	Looper (right hand) Driving Shaft.....
144538	23731	Looper (right hand) Driving Shaft Bushing (left).....
144539	23731	Looper (right hand) Driving Shaft Bushing (right).....
144333	23731	Looper (right hand) Driving Shaft Crank with 853AL and two 1147AL.....
1147AL	23731	Looper (right hand) Driving Shaft Crank Set Screw (2).....
144334	23731	Looper (right hand) Eccentric with two 889AL.....
144335	23731	Looper (right hand) Eccentric Connection with two each 171AL and 896AL.....
144336		Looper (right hand) Eccentric Connection 144335 with 140300C and 144334.....
140300C	23731	Looper (right hand) Eccentric Connection Ball Screw Stud.....
51699J	23731	Looper (right hand) Eccentric Connection Ball Screw Stud Nut.....
144500	23731	Looper (right hand) Eccentric Connection Ball Screw Stud Washer (rubber).....
896AL	23731	Looper (right hand) Eccentric Connection Cap (large) Screw (2).....
171AL	23731	Looper (right hand) Eccentric Connection Cap (small) Screw (2).....
144338	23731	Looper (right hand) Eccentric Connection Oil Guard (felt).....
144339	23731	Looper (right hand) Eccentric Connection Oil Guard (felt) 144338 with 144340 and four 144341.....
144340	23731	Looper (right hand) Eccentric Connection Oil Guard Holder.....
199C	23731	Looper (right hand) Eccentric Connection Oil Guard Holder Screw.....
144341	23731	Looper (right hand) Eccentric Connection Oil Guard Rivet (4).....
889AL	23731	Looper (right hand) Eccentric Set Screw (2).....
190F	23731	Looper (right hand) Screw.....
144437	23731	Machine Driving Pulley (round belt groove) diam. of belt groove 1-3/4 in. with two 448AL.....
144438	23731	Machine Driving Pulley ("V" belt groove) outside diam. of belt groove 2.9 in. with two 448AL.....
144423	23731	Machine Driving Pulley Oil Guard (2).....
448AL	23731	Machine Driving Pulley Set Screw (4).....
*144479		Machine Frame with 50617XC, 144538 and 144539.....
144480	23734	Machine Frame Back Cover.....

No.	Plate	Name
144481	23734	Machine Frame Back Cover Gasket.....
140429XC	23734	Machine Frame Back Cover Plug Screw.....
144308	23734	Machine Frame Back Cover Plug Screw Gasket.....
144461	23734	Machine Frame Back Cover Plug Screw complete, Nos. 140429XC, 140430XC, 144308 and 144462.....
140430XC	23734	Machine Frame Back Cover Plug Screw Oil Hole Plug Screw.....
144462	23734	Machine Frame Back Cover Plug Screw Oil Hole Plug Screw Gasket.....
140491C	23734	Machine Frame Back Cover Screw (8).....
144482	23735	Machine Frame Base Plate.....
144306	23735	Machine Frame Base Plate Gasket.....
144506	23735	Machine Frame Base Plate Oil Drain Hole Extension Tube...
144305	23735	Machine Frame Base Plate Oil Drain Hole Extension Tube Gasket.....
50374C	23735	Machine Frame Base Plate Oil Drain Hole Plug Screw.....
144305	23735	Machine Frame Base Plate Oil Drain Hole Plug Screw Gasket.....
144381	23735	Machine Frame Base Plate Oil Retaining Tube (large).....
144382	23735	Machine Frame Base Plate Oil Retaining Tube (large) Washer.....
144362	23735	Machine Frame Base Plate Oil Retaining Tube (large) Oil Retainer (felt).....
144383	23735	Machine Frame Base Plate Oil Retaining Tube (small).....
144384	23735	Machine Frame Base Plate Oil Retaining Tube (small) Washer.....
144363	23735	Machine Frame Base Plate Oil Retaining Tube (small) Oil Retainer (felt).....
140342C	23735	Machine Frame Base Plate Screw (9).....
50617XC	23731	Machine Frame Plug Screw for plugging hole used for adjusting Needle Bar.....
144309	23731	Machine Frame Rotary Shaft.....
144310	23731	Machine Frame Rotary Shaft Flanged Bushing (left).....
144311	23731	Machine Frame Rotary Shaft Flanged Bushing (left) Gasket (2)
144312	23731	Machine Frame Rotary Shaft Flanged Bushing (right).....
144313	23731	Machine Frame Rotary Shaft Flanged Bushing (right) Gasket (2).....
144408	23731	Machine Frame Rotary Shaft Flanged Bushing Oil Lead.....
435AL	23731	Machine Frame Rotary Shaft Flanged Bushing Oil Lead Set Screw.....
1520C	23731	Machine Frame Rotary Shaft Flanged Bushing Oil Lead Set Screw Nut.....
1396AL	23731	Machine Frame Rotary Shaft Flanged Bushing Screw (6).....
144445	23731	Machine Frame Rotary Shaft Retaining Collar with two 449AL.....
449AL	23731	Machine Frame Rotary Shaft Retaining Collar Set Screw (2)
144314	23732	Machine Frame Top Cover.....
51025XC	23732	Machine Frame Top Cover Screw.....
144446	23733	Needle Bar with 187C.....
144447		Needle Bar complete, Nos. 144325 and 144446.....
144316	23733	Needle Bar Bushing (front).....
448AL	23733	Needle Bar Bushing (front) Set Screw.....
144317	23733	Needle Bar Bushing (rear).....
144318	23733	Needle Bar Connecting Link.....
144319	23733	Needle Bar Connecting Link Hinge Pin (lever end).....
201C	23731	Needle Bar Connecting Link Hinge Pin (lever end) Set Screw.....
144278	23733	Needle Bar Connecting Link Hinge Pin (stud end).....
201C	23733	Needle Bar Connecting Link Hinge Pin (stud end) Set Screw
144320	23733	Needle Bar Connecting Stud with 201C and 1036AL.....
1036AL	23733	Needle Bar Connecting Stud Set Screw.....
144515	23731	Needle Bar Driving Lever with 210C and 896AL.....
144516		Needle Bar Driving Lever 144515 with 144278, 144318, 144319 and 144320.....

No.	Plate	Name
144517	-----	Needle Bar Driving Lever Connection Nos. 51699E, 140622C, 169019 and two each 171AL and 1057AL.....
140622C	23731	Needle Bar Driving Lever Connection Ball Screw Stud.....
896AL	23731	Needle Bar Driving Lever Connection Ball Screw Stud Clamping Screw.....
51699E	23731	Needle Bar Driving Lever Connection Ball Screw Stud Nut...
169019	23731	Needle Bar Driving Lever Connection Ball Screw Stud Nut Lock Washer.....
1057AL	23731	Needle Bar Driving Lever Connection Cap (large) Screw (2)
171AL	23731	Needle Bar Driving Lever Connection Cap (small) Screw (2)
144323	23731	Needle Bar Driving Lever Hinge Stud.....
1460CR	23731	Needle Bar Driving Lever Hinge Stud Cap Screw (2).....
144377	23731	Needle Bar Driving Lever Hinge Stud Cap Screw Washer (fiber) (2).....
54369	23731	Needle Bar Driving Lever Hinge Stud Collar with two 465AL (2).....
465AL	23731	Needle Bar Driving Lever Hinge Stud Collar Set Screw (4)...
448AL	23731	Needle Bar Driving Lever Hinge Stud Set Screw
144324	23733	Needle Bar Guide Block (2).....
157C	23733	Needle Bar Guide Block Screw (4).....
144448	23733	Needle Bar Spacing Washer.....
144325	23733	Needle Clamp with 140335F.....
187C	23733	Needle Clamp Screw.....
144326	-----	Needle Guide, marked 0, for use with Fabric Guide No. 144257.....
144403	-----	Needle Guide, marked 1 (Chaining Finger clearance .010" higher than No. 144326) for use with Fabric Guide No. 144398.....
144404	-----	Needle Guide, marked 2 (Chaining Finger clearance .020" higher than No. 144326) for use with Fabric Guide No. 144400.....
144443	23730	Needle Guide, marked 2-1/2 (Chaining Finger clearance N.025" higher than No. 144326) for use with Fabric Guide No. 144442.....
NOTE: No. 144443 is regularly furnished with Machine.		
144405	-----	Needle Guide, marked 3 (Chaining Finger clearance .030" higher than No. 144326) for use with Fabric Guide No. 144402.....
193F	23730	Needle Guide Screw (2).....
140335F	23733	Needle Set Screw.....
144388	23731	Oil Sealing Pad.....
144328	23732	Oil Sight Gauge Background Disc.....
144327	23732	Oil Sight Gauge Window.....
144329	23732	Oil Sight Gauge Window Gasket (fiber) (3).....
144330	23732	Oil Sight Gauge Window Retainer (2).....
1485K	23732	Oil Sight Gauge Window Retainer Screw (4).....
144439	23730	Selvage Guard.....
144371	23733	Thread Eyelet Bushing (2).....
144530	23736	Thread Guide (needle thread) for three-thread seaming.....
144531	23736	Thread Guide (needle thread) with Thread-Ratio Control complete, Nos. 144529, 144530 and six 144540 (for Agents only).....
144522	23736	Thread Ratio Control Tension complete, Nos. 59538, 144524, 144536, two 144523 and six 2102.....
2102	23736	Thread Ratio Control Tension Disc (6).....
144523	23736	Thread Ratio Control Tension Disc Spacer (2).....
1598B	23736	Thread Ratio Control Tension Regulating Thumb Nut.....
144532	23736	Thread Ratio Control Tension Screw Stud.....
144524	-----	Thread Ratio Control Tension Screw Stud 144532 with 1598B.....
1147AL	23736	Thread Ratio Control Tension Screw Stud Seat Set Screw.....
144536	23736	Thread Ratio Control Tension Spring.....
59358	23736	Thread Ratio Control Tension Spring Bushing.....
144525	23736	Thread Ratio Control Stepped Thread Measuring Roller.....

No.	Plate	Name
144526	23736	Thread Ratio Control Stepped Thread Measuring Roller Screw Stud.....
3146	23736	Thread Ratio Control Stepped Thread Measuring Roller Screw Stud Spacing Washer.....
330X	23736	Thread Ratio Control Stepped Thread Measuring Roller Screw Stud Spacing Washer Screw.....
144527	23736	Thread Ratio Control Stepped Thread Measuring Roller complete, Nos. 330X, 3146, 144525 and 144526.....
144528	23736	Thread Ratio Control Thread Guide Bracket with 1147AL and six 144547.....
1454X	23736	Thread Ratio Control Thread Guide Bracket Clamping Screw.....
144547	23736	Thread Ratio Control Thread Guide Bracket Thread Eyelet (6)
144540	23736	Thread Ratio Control Thread Guide Spacing Washer (6)....
144529	23736	Thread Ratio Control complete, Nos. 1454X, 144522, 144527 and 144528.....
144487	23733	Thread Take-up (looper thread).....
704F	23733	Thread Take-up (looper thread) Screw.....
51220AL	23731	Thread Take-up Thread Guide Set Screw.....
144346	23737	Uncurling Guide Adjusting Bracket.....
144360	23737	Uncurling Guide Adjusting Bracket 144346 with 140306C, 140307K and 144347.....
144347	23737	Uncurling Guide Adjusting Bracket Holder.....
140306C	23737	Uncurling Guide Adjusting Bracket Holder Locking Screw....
134C	23737	Uncurling Guide Adjusting Bracket Holder Screw.....
140307K	23737	Uncurling Guide Adjusting Bracket Holder Thumb Screw....
144349	23737	Uncurling Guide Locking Disc.....
140308C	23737	Uncurling Guide Locking Disc Screw.....
144350	23737	Uncurling Guide Locking Lever (lower).....
144351	23737	Uncurling Guide Locking Lever (upper).....
211K	23737	Uncurling Guide Locking Lever Screw (2).....
144483	23737	Uncurling Guide Locking Lever Spring.....
1421K	23737	Uncurling Guide Locking Lever Spring Screw (2).....
140309AL	23737	Uncurling Guide Plate Hinge Screw (2).....
144471	23737	Uncurling Guide Plate Spring.....
NOTE: When ordering No. 144471, state diam. of wire required. (Diam. of wire not to exceed .041")		
144356	23737	Uncurling Guide Position Lever (2).....
140310C	23737	Uncurling Guide Position Lever Hinge Screw.....
144508	23737	Uncurling Guide Nos. 144471 and two 140309AL.....
144509	23737	Uncurling Guide (adjustable, swinging with extra long blade) complete, Nos. 140308C, 140310C, 144349, 144350, 144351, 144360, 144483, 144508 and two each 211K, 1421K and 144356.....
NOTE: Uncurling Guide complete No. 144509 is regularly furnished for No. 242-2 Machine, unless otherwise specified.		

LAMP SOCKET PARTS

No.	Plate	Name
195226	23721	Lamp Socket.....
195209		Lamp Socket 195226 with 195211, 195227 and two each 51399K and 195210.....
195227	23721	Lamp Socket Cap.....
51399K	23721	Lamp Socket Cap Screw (2).....
195210	23721	Lamp Socket Terminal complete (2).....
195211	23721	Lamp Socket Lead.....
195215	23721	Lamp Socket Lead Flexible Tubing.....
195212		Lamp Socket Lead Flexible Tubing 195215 with 195213 and 195214.....
195213	22721	Lamp Socket Lead Flexible Tubing Connector (lamp socket end).....
195214	23721	Lamp Socket Lead Flexible Tubing Connector (Terminal box end).....
144379	23721	Lamp Socket Lead Position Plate.....
195089	23721	Lamp Socket complete, Nos. 195209 and 195212.....
144359	23721	Lamp Socket Clamping Plate.....
181C	23721	Lamp Socket Clamping Plate Screw.....

LAMP

195217	23721	Lamp, 15 C.P., 7-9 volts.....
NOTE: When ordering No. 195217, state voltage required.		

PARTS REQUIRED TO CHANGE FROM THREE-THREAD CHAIN STITCH TO A TWO-THREAD CHAIN STITCH

144546	23747	Looper (left hand) complete, in place of Looper (left hand) complete No. 144544.....
144469	23747	Spreader, in place of Looper (right hand) No. 144369.....
2102	23719	Tension (looper and needle thread) Disc (4).....
22440	23719	Tension (looper and needle thread) Disc Washer (felt) (2)...
51570C	23719	Tension looper and needle thread) Regulating Thumb Nut (2)
50148C	23719	Tension (looper and needle thread) Screw Stud (2).....
132871		Tension (looper and needle thread) Screw Stud 50148C with 51570C (2).....
144389	23719	Tension (looper and needle thread) Spring (2).....
NOTE: No 144389 is regularly furnished with two-thread parts.		
144374		Tension (looper and needle thread) Spring (heavy tension) (2)
59537	23719	Tension (looper and needle thread) Spring Bushing (large) (2)
59538	23719	Tension (looper and needle thread) Spring Bushing (small) (2)
144420	23719	Tension (looper and needle thread) Thread Guide (2).....
144375	23719	Tension (looper and needle thread) complete Nos. 22440, 59537, 59538, 132871, 144389, and two 2102 (2) in place of Thread Ratio Control complete No. 144529.....
144344	23747	Thread Take-up (needle thread).....
144345	23747	Thread Take-up (needle thread) Thread Guide, in place of Thread (needle thread) Thread Guide No 144530.....
853AL	23731	Thread Take-up (needle thread) Set Screw.....
NOTE: Screw No. 853AL is not to be ordered as it is a component part of 144333.		

THE FOLLOWING ENUMERATED PARTS ARE REMOVED WHEN USED FOR TWO-THREAD CHAIN STITCH ONLY

144529	23736	Thread Ratio Control complete.....
144530	23736	Thread (needle thread) Thread Guide.....

ACCESSORIES

No.	Plate	Name
144358	23738	Feeding Disc (front) Opening Lever Rod Extension.....
80223	23738	Feeding Disc (front) Opening Lever Rod Extension Clamp with 361C.....
361C	23738	Feeding Disc (front) Opening Lever Rod Extension Clamp Set Screw.....
144365		Funnel (not regularly furnished).....
144492	23738	Machine Cushion (felt) (not regularly furnished).....
576R	23738	Machine Screw (2).....
132618	23738	Machine Screw Cushion (felt) (8).....
140623C	23735	Machine Screw Stop Screw (2).....
144520	23739	Machine Vibration Damper Plate.....
144521	23739	Machine Vibration Damper Plate Cushion (felt).....
140624C	23739	Machine Vibration Damper Plate Screw (3).....
144472		Needle Bar Setting Gauge (not regularly furnished).....
144533	23738	Needle Bar Setting Gauge.....
144534	23738	Needle Bar Setting Gauge Stop Pin.....
144535	23738	Needle Bar Setting Gauge complete, Nos. 144533 and 144534 (not regularly furnished).....
120342	23738	Oiler (copper plated) with 120343.....
120343	23738	Oiler Spout, 3-1/2 in. long.....
121892	23738	One-half gallon of Heavy Grade Cloth and Leather Oil.....
120440	23738	Screw Driver (large).....
121108	23738	Screw Driver (small).....
121907		Screw Driver (offset) (not regularly furnished).....
150835	23738	Table Pad (felt) with two 124536.....
124536	23738	Table Pad Tack (2).....
120341	23738	Tweezers (curved).....
121873	23738	Wrench for 140342 (not regularly furnished).....
121796	23738	Wrench for 140306 and 140308.....
144465	23738	Wrench for 140409 (not regularly furnished).....

FEEDING DISC OPENING PARTS

150961	23729	Chain, 26 in. long, with 56865.....
4879	23729	Chain, Connecting Link.....
56865	23729	Chain, Hook.....
126249	23729	Treadle.....
4882	23729	Treadle Shaft.....
126250	23729	Treadle Spring.....
150451	23729	Treadle Stand.....
150452	23729	Treadle complete, Nos. 4879, 4882, 126249, 126250, 150451 and two wood screws 1 in. No. 16 F.H.....

MATERIAL GUIDE (Swinging)

FOR MOCK SEAMING

121954	23723	Material Guide.....
121955		Material Guide 121954 with 121956 and three 164J.....
164J	23723	Material Guide Screw (3).....
121956	23723	Material Guide Shaft.....
121957	23723	Material Guide Shaft Bracket with three wood screw 1-1/4 in. No. 14 F.H.....
121958	23723	Material Guide Shaft Collar with two 457AL.....
457AL	23723	Material Guide Shaft Collar Set Screw (2).....
121959	23723	Material Guide (swinging) complete, Nos. 121955, 121957, and 121958.....

THREAD UNWINDER

(for Three Spools)

WHEN IT IS DESIRED TO MOUNT THE THREAD

UNWINDER BASE ON UNDERSIDE OF TABLE

No.	Plate	Name
150822		Bracket with 445C.....
150852	23713	Bracket 150822 with two wood screws 1 in. No. 14 R.H. Blacked.....
228692		Spool Pin (3).....
201528X		Spool Pin Nut (3).....
228693		Spool Pin Washer (3).....
225259	23713	Spool Rest (for one spool) with 201018C, 201528X, 228692 and 228693.....
225257	23713	Spool Rest (for two spools) with 201018C and two each 201528X, 228692 and 228693.....
150203	23713	Spool Rest Cushion (felt) (3).....
225388	23713	Spool Rest Rod.....
445C	23713	Spool Rest Rod Set Screw.....
201018C	23713	Spool Rest Set Screw (2).....
225391	23713	Thread Guide (3).....
201696J	23713	Thread Guide Lock Nut.....
225326	23713	Thread Guide Position Cup.....
225324	23713	Thread Guide Rod with 208AL and 225322.....
208AL	23713	Thread Guide Rod Screw.....
225322	23713	Thread Guide Rod Washer.....
150848	23713	Thread Separator with Bracket.....
150060	23713	Thread Separator Bracket Arm with 164J and 9525.....
164J	23713	Thread Separator Bracket Arm Clamping Screw.....
9525	23713	Thread Separator Bracket Arm Clamping Screw Washer.....
164J	23713	Thread Separator Bracket Screw.....
9525	23713	Thread Separator Bracket Screw Washer.....
150849		Thread Separator complete, Nos. 164J, 9525, 150060 and 150848.....
150850	23713	Thread Unwinder complete, Nos. 150849, 150852, 201696J, 225257, 225259, 225324, 225326, 225388 and three each 150203 and 225391.....
27739	23713	Thread Cone (wood) for large cones.....
225390	23713	Thread Cone Holder, for inverted cones.....
NOTE: Nos. 27739 and 225390 are used with, but not included in 150850.		

THREAD UNWINDER

(for Three Spools)

WHEN IT IS DESIRED TO MOUNT THE THREAD

UNWINDER BASE ON TOP OF TABLE

NOTE: This Thread Unwinder is the same as No. 150850, with the following exceptions:

259658	23740	Spool Stand with 200383C, in place of 150852.....
200383C	23740	Spool Rest Rod Set Screw.....
150854	23740	Thread Unwinder complete, Nos. 150849, 201696J, 225257, 225259, 225324, 225326, 225388, 259658 and three each 150203, 225391 and wood screws 7/8 in. No. 12 F.H.....

UNCURLING GUIDES

UNCURLING GUIDE NO. 144415 (long blade) FOR REGULAR WORK

No.	Plate	Name
144346	23741	Adjusting Bracket.....
144360	23741	Adjusting Bracket 144346 with 140306C, 140307K and 144347.....
144347	23741	Adjusting Bracket Holder.....
140306C	23741	Adjusting Bracket Holder Locking Screw.....
134C	23741	Adjusting Bracket Holder Screw.....
140307K	23741	Adjusting Bracket Holder Thumb Screw.....
144349	23741	Locking Disc.....
140308C	23741	Locking Disc Screw.....
144350	23741	Locking Lever (lower).....
144351	23741	Locking Lever (upper).....
211K	23741	Locking Lever Screw (2).....
144483	23741	Locking Lever Spring.....
1421K	23741	Locking Lever Spring Screw (2).....
140309AL	23741	Plate Hinge Screw (2).....
144471	23741	Plate Spring.....
NOTE: When ordering No. 144471 state diam. of wire required. (diam. of wire not to exceed .041")		
144356	23741	Position Lever (2).....
140310C	23741	Position Lever Hinge Screw.....
144414	23741	Uncurling Guide Nos. 144471 and two 140309AL.....
144415	23741	Uncurling Guide (adjustable, swinging) with long blade complete, for regular work, Nos. 140308C, 140310C, 144349, 144350, 144351, 144360, 144414, 144483 and two each 211K, 1421K and 144356.....

UNCURLING GUIDE NO. 144419

FOR MOCK SEAMING

UNCURLING GUIDE NO. 144419 IS THE SAME
AS NO. 144415 WITH THE FOLLOWING EXCEPTION:

144418	23742	Uncurling Guide Nos. 144471 and two 140309AL, in place of No. 144414.....
144419	23742	Uncurling Guide (adjustable, swinging) complete, for Mock Sewing, Nos. 140308C, 140310C, 144349, 144350, 144351, 144360, 144418, 144483 and two each 211K, 1421K and 144356.....

UNCURLING GUIDE (adjustable, swinging)

COMPLETE NO. 144552, FOR REGULAR AND REVERSE UNCURLING

UNCURLING GUIDE NO. 144552 IS THE SAME
AS NO. 144415 WITH THE FOLLOWING EXCEPTION:

144551	23745	Uncurling Guide Nos. 144471 and two 140309AL, in place of No. 144414.....
144552	23745	Uncurling Guide (adjustable, swinging) complete. Nos. 140308C, 140310C, 144349, 144350, 144351, 144360, 144483, 144551 and two each 211K, 1421K and 144356.....

UNCURLING GUIDE (long heel, adjustable swinging, vertically compensating) WITH EXTRA LONG BLADE COMPLETE NO. 144514

No.	Plate	Name
144452	23743	Adjusting Bracket.....
144453	23743	Adjusting Bracket Holder.....
134C	23743	Adjusting Bracket Holder Screw.....
1735K	23743	Body Adjusting Nut (4).....
144456	23743	Body Spring.....
227J	23743	Body Spring Screw.....
144457	23743	Locking Disc.....
140308C	23743	Locking Disc Screw.....
144350	23743	Locking Lever (lower).....
144351	23743	Locking Lever (upper).....
211K	23743	Locking Lever Screw (2).....
144483	23743	Locking Lever Spring.....
1421K	23743	Locking Lever Spring Screw.....
140309AL	23743	Plate Hinge Screw (2).....
144471	23743	Plate Spring.....
NOTE: When ordering No. 144471 state diam. of wire required (diam. of wire not to exceed .041")		
144356	23743	Position Lever (2).....
140310C	23743	Position Lever Hinge Screw.....
144512	23743	Uncurling Guide, Nos. 144471 and two 140309AL.....
144513	23743	Uncurling Guide (long heel, adjustable swinging vertically compensating) with extra long blade complete, for drop-out, Nos. 227J, 140308C, 140310C, 144350, 144351, 144452, 144453, 144456, 144457, 144483, 144512, two each 211K, 1421K, 144356 and four 1735K.....
144514	23743	Uncurling Guide 144513 with two 144468.....
144468	23743	Wrench (open end) (2).....

UNCURLING GUIDE (long heel, adjustable swinging vertically compensating) WITH LONG BLADE COMPLETE NO. 144459

UNCURLING GUIDE NO. 144459 IS THE SAME

AS NO. 144514 WITH THE FOLLOWING EXCEPTIONS:

144451	23744	Uncurling Guide Nos. 144471 and two 140309AL in place of No. 144512.....
144460	23744	Uncurling Guide complete, Nos. 227J, 140308C, 140310C, 144350, 144351, 144451, 144452, 144453, 144456, 144457, 144483, two each 211K, 1421K, 144356 and four 1735K, in place of No. 144513.....
144459	23744	Uncurling Guide 144460 with two 144468.....

UNCURLING GUIDE (adjustable, swinging vertically compensating)

COMPLETE NO. 144557, FOR REVERSE UNCURLING

UNCURLING GUIDE NO. 144557 IS THE SAME

AS NO. 144514 WITH THE FOLLOWING EXCEPTIONS:

144555	23746	Uncurling Guide Nos. 144471 and two 140309AL, in place of No. 144512.....
144556	23746	Uncurling Guide complete, Nos. 227J, 140308C, 140310AL, 144350, 144351, 144452, 144453, 144456, 144457, 144483, 144555, two each 211K, 1421K, 144356 and four 1735K, in place of No. 144513.....
144557	23746	Uncurling Guide 144556 with two 144468.....

NUMERICAL LIST OF PARTS

No.	Plate	Name
134C	23737	Uncurling Guide Adjusting Bracket Holder Screw.....
157C	23732	Feeding Disc (front) Shaft Bushing Clamping Screw for 144287.....
157C	23733	Needle Bar Guide Block Screw.....
164CR	23730	Fabric Guide Supporting Bracket Screw.....
164J	23723	Material Guide Screw for 121955.....
164J	23713	Thread Unwinder Thread Separator Bracket Arm Clamping Screw for 150060.....
164J	23713	Thread Unwinder Thread Separator Bracket Screw for 150849.....
171AL	23730	Feed Driving Lever Connection Cap Screw for 144518.....
171AL	23733	Looper (left hand) Driving Connection Cap Screw for 144301.....
171AL	23731	Looper (right hand) Eccentric Connection Cap (small) Screw for 144335.....
171AL	23731	Needle Bar Driving Lever Connection Cap (small) Screw for 144517.....
181CR	23730	Chain Cutter Screw.....
181C	23721	Lamp Socket Clamping Plate Screw.....
187C	23733	Needle Clamp Screw for 144446.....
190F	23730	Fabric Guide Screw for 144257, 144398, 144400, 144402 and 144442.....
190F	23733	Looper (left hand) Screw.....
190F	23731	Looper (right hand) Screw.....
193C	23730	Feed Driving Lever Ball Screw Stud (clutch end) Position Plate Screw for 144519.....
193F	23733	Looper (left hand) Driving Connection Ball Stud Position Plate Screw for 144302.....
193F	23730	Needle Guide Screw.....
199C	23731	Looper (right hand) Eccentric Connection Oil Guard Holder Screw.....
201C	23731	Feed Eccentric Connection Hinge Pin Set Screw for 144515.....
201C	23731	Needle Bar Connecting Link, Hinge Pine (lever end) Set Screw for 144515.....
201C	23733	Needle Bar Connecting Link Hinge Pin (stud end) Set Screw, for 144320.....
208AL	23730	Chaining Finger Screw.....
208AL	23713	Thread Unwinder Thread Guide Rod Screw for 225324.....
211F	23730	Feeding Disc (rear) Screw.....
211K	23737	Uncurling Guide Locking Lever Screw for 144415, 144419, 144460, 144509, 144513, 144552 and 144556.....
217J	23731	Feed Eccentric Clamping Washer Screw for 144275.....
227J	23743	Uncurling Guide Body Spring Screw for 144460, 144513 and 144556.....
229F	23733	Looper (left hand) Needle Guard Screw for 144544 and 144546.....
330X	23736	Thread Ratio Control Stepped Thread Measuring Roller Screw Stud Spacing Washer Screw for 144527.....
361C	23738	Feeding Disc (front) Opening Lever Rod Extension Clamp Set Screw for 80224.....
425C	23731	Feed Eccentric Body Position Screw for 144275.....
435AL	23731	Machine Frame Rotary Shaft Flanged Bushing Oil Lead Set Screw.....
445C	23713	Thread Unwinder Spool Rest Rod Set Screw for 150822.....
446AL	23730	Feeding Disc (front) Driving Belt Sprocket Set Screw for 144286.....
448AL	23731	Feed Driving Lever Hinge Screw Stud Set Screw.....
448AL	23731	Machine Driving Pulley Set Screw for 144437 and 144438..
448AL	23733	Needle Bar Bushing (front) Set Screw.....

NUMERICAL LIST OF PARTS

No.	Plate	Name
448AL	23731	Needle Bar Driving Lever Hinge Stud Set Screw.....
449AL	23731	Machine Frame Rotary Shaft Retaining Collar Set Screw for 144445.....
457AL	23730	Feed Gear Set Screw for 144279.....
457AL	23730	Feeding Disc (front) Set Screw for 144501 and 144503.....
457AL	23723	Material Guide Shaft Collar Set Screw for 121958.....
462AL	23730	Feeding Disc (rear) Set Screw for 144498.....
462AL	23733	Looper (left hand) Driving Ball Connecting Stud Set Screw for 144300.....
465AL	23731	Feed Driving Lever Hinge Screw Stud Collar Set Screw for 54369.....
465AL	23732	Feeding Disc (front) Opening Lever Hinge Pin Set Screw.....
465AL	23731	Needle Bar Driving Lever Hinge Stud Collar Set Screw for 54369.....
576R	23738	Machine Screw (Accessories).....
662J	23730	Chain Cutter Knife Screw for 144496.....
704F	23733	Thread Take-up (looper thread) Screw.....
853AL	23731	Thread Take-up (needle thread) Set Screw for 144333.....
889AL	23731	Looper (right hand) Eccentric Set Screw for 144334.....
896AL	23731	Feed Driving Lever Ball Screw Stud (lever end) Clamping Screw for 144515.....
896AL	23731	Feed Eccentric Connection Cap Screw for 144276.....
896AL	23731	Looper (right hand) Eccentric Connection Cap (large) Screw for 144335.....
896AL	23731	Needle Bar Driving Lever Connection Ball Screw Stud Clamping Screw, for 144515.....
1036AL	23733	Needle Bar Connecting Stud Set Screw for 144320.....
1057AL	23733	Looper (left hand) Carrier Clamping Screw for 144297.....
1057AL	23731	Needle Bar Driving Lever Connection Cap (large) Screw for 144517.....
1103C	23731	Feed Regulating Screw for 144275.....
1147AL	23731	Looper (right hand) Driving Shaft Crank Set Screw for 144333.....
1147AL	23736	Thread Ratio Control Tension Screw Stud Seat Set Screw for 144528.....
1255C	23730	Feed Clutch Driving Arm Screw for 144269.....
1299AL	23730	Feed Clutch (brake) Set Screw.....
1396AL	23731	Machine Frame Rotary Shaft Flanged Bushing Screw.....
1421K	23737	Uncurling Guide Locking Lever Spring Screw for 144415, 144419, 144460, 144509, 144513, 144552 and 144556..
1454X	23736	Thread Ratio Control Thread Guide Bracket Clamping Screw for 144529.....
1460CR	23731	Needle Bar Driving Lever Hinge Stud Cap Screw.....
1485K	23732	Oil Sight Gauge Window Retainer Screw.....
1520C	23731	Machine Frame Rotary Shaft Flanged Bushing Oil Lead Set Screw Nut.....
1598B	23736	Thread Ratio Control Tension Regulating Thumb Nut for 144524.....
1735K	23743	Uncurling Guide Body Adjusting Nut for 144460, 144513 and 144556.....
2102	23719	Tension (looper and needle thread) Disc for 144375.....
2102	23736	Thread Ratio Control Tension Disc for 144522.....
3146	23736	Thread Ratio Control Stepped Thread Measuring Roller Screw Stud Spacing Washer for 144527.....
4879	23729	Feeding Disc Opening Chain Connecting Link for 150452...
4882	23729	Feeding Disc Opening Treadle Shaft for 150452.....
7071	23731	Feed Eccentric Clamping Washer for 144275.....
9525	23713	Thread Unwinder Thread Separator Bracket Arm Clamping Screw Washer for 150060.....
9525	23713	Thread Unwinder Thread Separator Bracket Screw Washer for 150849.....
22440	23719	Tension (looper and needle thread) Disc Washer (felt) for 144375.....

NUMERICAL LIST OF PARTS

21

No.	Plate	Name
27739	23713	Thread Unwinder Thread Cone (wood) for large cones for use with Nos. 150850 and 150854.....
42041	23732	Feeding Disc (front) Opening Lever Rod Nut Cushion Spring.....
50148C	23719	Tension (looper and needle thread) Screw Stud for 132871.
50374C	23735	Machine Frame Base Plate Oil Drain Hole Plug Screw.....
50617XC	23731	Machine Frame Plug Screw for plugging hole used for adjusting Needle Bar, for 144479.....
51025XC	23732	Machine Frame Top Cover Screw.....
51061AL	23731	Feed Eccentric Body Set Screw for 144275.....
51095C	23732	Feeding Disc (front) Adjusting Block Clamping Screw for 144281.....
51220AL	23731	Thread Take-up Thread Guide Set Screw.....
51399K	23721	Lamp Socket Cap Screw for 195209.....
51570C	23719	Tension (looper and needle thread) Regulating Thumb Nut for 132871.....
51603C	23732	Feeding Disc (front) Opening Lever Rod Nut for 144444.....
51699E	23730	Feed Driving Lever Ball Screw Stud (clutch end) Nut.....
51699E		Feed Driving Lever Ball Screw Stud (lever end) Nut.....
51699J	23733	Looper (left hand) Driving Connection Ball Stud Nut.....
51699J	23731	Looper (right hand) Eccentric Connection Ball Screw Stud Nut.....
51699E	23731	Needle Bar Driving Lever Connection Ball Screw Stud Nut for 144517.....
54369	23731	Feed Driving Lever Hinge Screw Stud Collar with two 465AL.....
54369	23731	Needle Bar Driving Lever Hinge Stud Collar with two 465AL.....
55034	23730	Feed Driving Lever Ball Screw Stud (clutch end) Position Plate for 144519.....
55034	23733	Looper (left hand) Driving Connection Ball Stud Nut Position Plate for 144302.....
56865	23729	Feeding Disc Opening Chain Hook for 150961.....
59537	23719	Tension (looper and needle thread) Spring Bushing (large) for 144375.....
59538	23719	Tension (looper and needle thread) Spring Bushing (small) for 144375.....
59538	23736	Thread Ratio Control Tension Spring Bushing for 144522....
68152	23730	Feed Clutch Roller Plunger for 144269.....
80223	23738	Feeding Disc (front) Opening Lever Rod Extension Clamp with 361C (Accessories).....
120341	23738	Tweezers (curved) Accessories.....
120342	23738	Oiler (copper plated) with 120343 (Accessories).....
120343	23738	Oiler Spout, 3-1/2 in. long for 120342.....
120440	23738	Screw Driver (large) Accessories.....
121108	23738	Screw Driver (small) Accessories.....
121796	23738	Wrench for 140306 and 140308 (Accessories).....
121873	23738	Wrench for 140342 (not regularly furnished) Accessories....
121892	23738	One-half gallon of Heavy Grade Cloth and Leather Oil (Accessories).....
121907		Screw Driver (offset) (not regularly furnished) (Accessories).
121954	23723	Material Guide for 121955.....
121955		Material Guide 121954 with 121956 and three 164J, for 121959.....
121956	23723	Material Guide Shaft for 121955.....
121957	23723	Material Guide Shaft Bracket with three Wood Screws 1-1/4 in. No. 14 F.H. for 121959.....
121958	23723	Material Guide Shaft Collar with two 457AL for 121959....
121959	23723	Material Guide (swinging) complete, for Mock Seaming, Nos. 121955, 121957 and 121958.....
124536	23738	Table Pad Tack for 150835.....
126249	23729	Feeding Disc Opening Treadle for 150452.....
126250	23729	Feeding Disc Opening Treadle Spring for 150452.....
131717	23730	Feed Clutch Roller for 144269.....

No.	Plate	Name
131718	23730	Feed Clutch Roller Plunger Spring for 144269.....
131726	23730	Feed Clutch Wearing Plate for 144260 and 144263.....
132618	23738	Machine Screw Cushion (felt) Accessories.....
132871		Tension (loop and needle thread) Screw Stud 50148C with 51570C for 144375.....
138306	23731	Feed Eccentric Lubricating Pad (wood) for 144275.....
140028C	23733	Looper (left hand) Carrier Shaft Bracket Screw (left).....
140299C	23730	Feed Driving Lever Ball Screw Stud (clutch end) for 144518.....
140299C	23733	Looper (left hand) Driving Connection Ball Stud for 144301.....
140300C	23731	Looper (right hand) Eccentric Connection Ball Screw Stud for 144336.....
140301A	23732	Feeding Disc (front) Adjusting Screw for 144283.....
140303C	23733	Looper (left hand) Carrier Shaft Bracket Screw (right).....
140306C	23737	Uncurling Guide Adjusting Bracket Holder Locking Screw for 144360.....
140307K	23737	Uncurling Guide Adjusting Bracket Holder Thumb Screw for 144360.....
140308C	23737	Uncurling Guide Locking Disc Screw for 144415, 144419, 144460, 144509, 144513, 144552 and 144556.....
140309AL	23737	Uncurling Guide Plate Hinge Screw for 144414, 144418, 144451, 144508, 144512, 144551 and 144555.....
140310C	23737	Uncurling Guide Position Lever Hinge Screw for 144415, 144419, 144460, 144509, 144513, 144552 and 144556..
140335F	23733	Needle Set Screw for 144325.....
140342C	23735	Machine Frame Base Plate Screw.....
140365E	23732	Feeding Disc (front) Pressure Regulating Thumb Screw for 144473.....
140409C	23730	Feed Clutch Sleeve Set Screw for 144449.....
140429XC	23734	Machine Frame Back Cover Plug Screw for 144461.....
140430XC	23734	Machine Frame Back Cover Plug Screw Oil Hole Plug Screw for 144461.....
140491C	23734	Machine Frame Back Cover Screw.....
140622C	23730	Feed Driving Lever Ball Screw Stud (lever end) for 144518..
140622C	23731	Needle Bar Driving Lever Connection Ball Screw Stud for 144517.....
140623C	23735	Machine Screw Stop Screw (Accessories).....
140624C	23739	Machine Vibration Damper Plate Screw (Accessories).....
144255	23730	Chaining Finger Shim.....
NOTE: Quantity of No. 144255 is determined by its use in connection with Fabric Guides.		
144256		Fabric Guide, marked 0, for 144257.....
144257		Fabric Guide 144256 with 144258 and two 190F, for use with Needle Guide No. 144326.....
144258	23730	Fabric Guide Supporting Bracket for 144257, 144398, 144400, 144402 and 144442.....
144259	23730	Feed Clutch (brake) for 144260.....
144260		Feed Clutch (brake) 144259 with three 131726, for 144269.
144261	23730	Feed Clutch (brake) Washer for 144269.....
144262	23730	Feed Clutch (drive) for 144263.....
144263		Feed Clutch (drive) 144262 with three 131726, for 144269..
144264	23730	Feed Clutch Driving Arm for 144269.....
144265	23730	Feed Clutch Shaft with 144267, for 144266.....
144266		Feed Clutch Shaft 144265 with 144269, 144279 and 144286.....
144267	23730	Feed Clutch Shaft Oil Wick (felt) for 144265.....
144267	23730	Feeding Disc (front) Shaft Bushing Oil Wick (felt) for 144502.....
144269		Feed Clutch complete, for 144266, Nos. 144260, 144261, 144263, 144264, 144449, three 1255C and six each 68152, 131717 and 131718.....
144273	23731	Feed Driving Lever Hinge Screw Stud.....

No.	Plate	Name
144275	23731	Feed Eccentric (adjustable) complete, for 144277, Nos. 425C, 1103C, 51061AL, 138306 and two each 217J and 7071.....
144276	23731	Feed Eccentric Connection with two 896AL, for 144277.....
144277		Feed Eccentric Connection 144276 with 144275.....
144278	23731	Feed Eccentric Connection Hinge Pin.....
144278	23733	Needle Bar Connecting Link Hinge Pin (stud end) for 144516.....
144279	23730	Feed Gear with two 457AL, for 144266.....
144281	23732	Feeding Disc (front) Adjusting Block with 51095C, for 144283.....
144282	23732	Feeding Disc (front) Adjusting Screw Washer.....
144283	23732	Feeding Disc (front) Adjusting Block complete, Nos. two each 140301A and 144281.....
144284	23730	Feeding Disc (front) Driving Belt.....
144285	23730	Feeding Disc (front) Driving Belt Guide Washer.....
144286	23730	Feeding Disc (front) Driving Belt Sprocket with two 446AL, for 144266.....
144287	23732	Feeding Disc (front) Opening Lever with 157C.....
144288	23732	Feeding Disc (front) Opening Lever Hinge Pin (left).....
144289	23732	Feeding Disc (front) Opening Lever Hinge Pin (right).....
144292	23730	Feeding Disc (front) Shaft Bushing.....
144295	23730	Feeding Disc (rear) Shaft Oil Wick (felt) for 144498.....
144297	23733	Looper (left hand) Carrier with 1057AL.....
144300	23733	Looper (left hand) Driving Ball Connecting Stud with two 462AL, for 144301.....
144301	23733	Looper (left hand) Driving Ball Connection Nos. 140299C, 144300 and four 171AL, for 144302.....
144302		Looper (left hand) Driving Ball Connection 144301 with 193F and 55034.....
144305	23735	Machine Frame Base Plate Oil Drain Hole Extension Tube Gasket.....
144305	23735	Machine Frame Base Plate Oil Drain Hole Plug Screw Gasket.....
144306	23735	Machine Frame Base Plate Gasket.....
144308	23734	Machine Frame Back Cover Plug Screw Gasket for 144461..
144309	23731	Machine Frame Rotary Shaft.....
144310	23731	Machine Frame Rotary Shaft Flanged Bushing (left).....
144311	23731	Machine Frame Rotary Shaft Flanged Bushing (left) Gasket.....
144312	23731	Machine Frame Rotary Shaft Flanged Bushing (right).....
144313	23731	Machine Frame Rotary Shaft Flanged Bushing (right) Gasket.....
144314	23732	Machine Frame Top Cover.....
144316	23733	Needle Bar Bushing (front).....
144317	23733	Needle Bar Bushing (rear).....
144318	23733	Needle Bar Connecting Link for 144516.....
144319	23733	Needle Bar Connecting Link Hinge Pin (lever end) for 144516.....
144320	23733	Needle Bar Connecting Stud with 201C and 1036AL, for 144516.....
144323	23731	Needle Bar Driving Lever Hinge Stud.....
144324	23733	Needle Bar Guide Block.....
144325	23733	Needle Clamp with 140335F, for 144447.....
144326		Needle Guide, marked 0 for use with Fabric Guide No. 144257.....
144327	23732	Oil Sight Gauge Window.....
144328	23732	Oil Sight Gauge Background Disc.....
144329	23732	Oil Sight Gauge Window Gasket (fiber).....
144330	23732	Oil Sight Gauge Window Retainer.....
144332	23731	Looper (right hand) Driving Shaft.....
144333	23731	Looper (right hand) Driving Shaft Crank with 853AL and two 1147AL.....
144334	23731	Looper (right hand) Eccentric with two 889AL, for 144336..

No.	Plate	Name
144335	23731	Looper (right hand) Eccentric Connection, with two each 171AL and 896AL, for 144336.....
144336		Looper (right hand) eccentric Connection 144335 with 140300C and 144334.....
144338	23731	Looper (right hand) Eccentric Connection Oil Guard (felt) for 144339.....
144339	23731	Looper (right hand) Eccentric Connection Oil Guard (felt) 144338 with 144340 and four 144341.....
144340	23731	Looper (right hand) Eccentric Connection Oil Guard Holder for 144339.....
144341	23731	Looper (right hand) Eccentric Connection Oil Guard Rivet for 144339.....
144344	23747	Thread Take-up (needle thread) for two-thread chain stitch.....
144345	23747	Thread Take-up (needle thread) Thread Guide for two-thread chain stitch in place of Thread (needle thread) Thread Guide No. 144530.....
144346	23737	Uncurling Guide Adjusting Bracket for 144360.....
144347	23737	Uncurling Guide Adjusting Bracket Holder for 144360.....
144349	23737	Uncurling Guide Locking Disc for 144415, 144419, 144509 and 144552.....
144350	23737	Uncurling Guide Locking Lever (lower) for 144415, 144419, 144460, 144509, 144513, 144552 and 144556.....
144351	23737	Uncurling Guide Locking Lever (upper) for 144415, 144419, 144460, 144509, 144513, 144552 and 144556..
144356	23737	Uncurling Guide Position Lever for 144415, 144419, 144460, 144509, 144513, 144552 and 144556.....
144358	23738	Feeding Disc (front) Opening Lever Rod Extension (Accessories).....
144359	23721	Lamp Socket Clamping Plate.....
144360	23737	Uncurling Guide Adjusting Bracket 144346 with 140306C, 140307K and 144347, for 144415, 144419, 144509 and 144552.....
144362	23735	Machine Frame Base Plate Oil Retaining Tube (large) Oil Retainer (felt).....
144363	23735	Machine Frame Base Plate Oil Retaining Tube (small) Oil Retainer (felt).....
144365		Funnel (not regularly furnished) Accessories.....
144368	23733	Looper (left hand) Driving Connection Oil Wick (felt).....
144369	23731	Looper (right hand).....
144371	23733	Thread Eyelet Bushing for 144486.....
144374		Tension (looper and needle thread) Spring (heavy tension).
144375	23719	Tension (looper and needle thread) complete, for two-thread chain stitch, Nos. 22440, 59537, 59538, 132871, 144389 and two 2102.....
144377	23731	Needle Bar Driving Lever Hinge Stud Cap Screw Washer (fiber).....
144379	23721	Lamp Socket Lead Position Plate.....
144381	23735	Machine Frame Base Plate Oil Retaining Tube (large).....
144382	23735	Machine Frame Base Plate Oil Retaining Tube (large) Washer.....
144383	23735	Machine Frame Base Plate Oil Retaining Tube (small).....
144384	23735	Machine Frame Base Plate Oil Retaining Tube (small) Washer.....
144385	23733	Looper (left hand) Needle Guard for 144544 and 144546...
144388	23731	Oil Sealing Pad.....
144389	23719	Tension (looper and needle thread) Spring for 144375.....
	NOTE:	No. 144389 is regularly furnished with two-thread parts.
144392	23730	Feeding Disc Material Guide Spring.....
144396	23732	Feeding Disc (front) Pressure Regulating Thumb Screw Locking Sleeve for 144473.....
144397		Fabric Guide, marked 1 (Chaining Finger seat .010" higher than No. 144256) for 144398.....

No.	Plate	Name
144398		Fabric Guide 144397 with 144258 and two 190F, for use with Needle Guide No. 144403.....
144399		Fabric Guide, marked 2 (Chaining Finger seat .020" higher than No. 144256) for 144400.....
144400		Fabric Guide 144399 with 144258 and two 190F, for use with Needle Guide No. 144404.....
144401		Fabric Guide, marked 3 (Chaining Finger seat .030" higher than No. 144256) for 144402.....
144402		Fabric Guide 144401 with 144258 and two 190F, for use with Needle Guide No. 144405.....
144403		Needle Guide, marked 1 (Chaining Finger clearance .010" higher than No. 144326) for use with Fabric Guide No. 144398.....
144404		Needle Guide, marked 2 (Chaining Finger clearance .020" higher than No. 144326) for use with Fabric Guide No. 144400.....
144405		Needle Guide, marked 3 (Chaining Finger clearance .030" higher than No. 144326) for use with Fabric Guide No. 144402.....
144408	23731	Machine Frame Rotary Shaft Flanged Bushing Oil Lead.....
144414	23741	Uncurling Guide for 144415, Nos. 144471 and two 140309AL.....
144415	23741	Uncurling Guide (adjustable, swinging) with long blade complete, for regular work, Nos. 140308C, 140310C, 144349, 144350, 144351, 144360, 144414, 144483 and two each 211K, 1421K and 144356.....
144418	23742	Uncurling Guide for 144419, Nos. 144471 and two 140309AL.....
144419	23742	Uncurling Guide (adjustable, swinging) complete, for Mock Seaming, Nos. 140308C, 140310C, 144349, 144350, 144351, 144360, 144418, 144483 and two each 211K, 1421K and 144356.....
144420	23719	Thread (looper and needle thread) Thread Guide.....
144423	23731	Machine Driving Pulley Oil Guard.....
144437	23731	Machine Driving Pulley (round belt groove) diam. of belt groove 1-3/4 in. with two 448AL.....
144438	23731	Machine Driving Pulley ("V" belt groove) outside diam. of belt groove 2.9 in., with two 448AL.....
144439	23730	Selvage Guard.....
144441	23730	Fabric Guide, marked 2-1/2 (Chaining Finger seat .025" higher than No. 144256) for 144442.....
144442		Fabric Guide 144441 with 144258 and two 190F, for use with Needle Guide No. 144443.....
144443	NOTE: 23730	No. 144442 is regularly furnished with this Machine. Needle Guide, marked 2-1/2 (Chaining Finger clearance .025" higher than No. 144326) for use with Fabric Guide No. 144442.....
144444	NOTE: 23732	No. 144443 is regularly furnished with Machine. Feeding Disc (front) Opening Lever Rod with 51603C.....
144445	23731	Machine Frame Rotary Shaft Retaining Collar with two 449AL.....
144446	23733	Needle Bar with 187C, for 144447.....
144447		Needle Bar complete, Nos. 144325 and 144446.....
144448	23733	Needle Bar Spacing Washer.....
144449	23730	Feed Clutch Sleeve with two 140409C, for 144269.....
144451	23744	Uncurling Guide for 144460, Nos. 144471 and two 140309AL.....
144452	23743	Uncurling Guide Adjusting Bracket, for 144460, 144513 and 144556.....
144453	23743	Uncurling Guide Adjusting Bracket Holder for 144460, 144513 and 144556.....
144456	23744	Uncurling Guide Body Spring for 144460, 144513 and 144556.....

NUMERICAL LIST OF PARTS

No.	Plate	Name
144457	23743	Uncurling Guide Locking Disc for 144460, 144513 and 144556.....
144459	23744	Uncurling Guide 144460 with two 144468.....
144460	23744	Uncurling Guide (long heel) adjustable swinging vertically compensating with extra long blade complete, for drop-out for 144459, Nos. 227J, 140308C, 140310C, 144350, 144351, 144451, 144452, 144453, 144456, 144457, 144483, two each 211K, 1421K, 144356 and four 1735K.
144461	23734	Machine Frame Back Cover Plug Screw complete, Nos. 140429XC, 140430XC, 144308 and 144462.....
144462	23734	Machine Frame Back Cover Plug Screw Oil Hole Plug Screw Gasket for 144461.....
144463	23732	Feeding Disc (front) Opening Lever Rod Spacer.....
144465	23738	Wrench for 140409 (not regularly furnished) Accessories....
144468	23743	Wrench (open end) for 144459, 144514 and 144557.....
144469	23747	Spreader for two-thread chain stitch.....
144471	23737	Uncurling Guide Plate Spring for 144414, 144418, 144451, 144508, 144512, 144551 and 144555.....
NOTE: When ordering No. 144471, state diam. of wire required. (Diam. of wire not to exceed .041".)		
144472		Needle Bar Setting Gauge (not regularly furnished) Accessories.....
144473		Feeding Disc (front) Pressure Regulating Thumb Screw 140365E with 144396.....
144474		Chaining Finger (long fine curved point).....
144475	23730	Fabric Pull-off Spring.....
144476	23732	Feeding Disc (front) Pressure Spring.....
144477	23732	Feeding Disc (front) Pressure Spring Tube.....
144478	23730	Chaining Finger (long heavy curved point).....
NOTE: No. 144478 is regularly furnished with this Machine.		
*144479		Machine Frame with 50617XC, 144538 and 144539.....
144480	23734	Machine Frame Back Cover.....
144481	23734	Machine Frame Back Cover Gasket.....
144482	23735	Machine Frame Base Plate.....
144483	23737	Uncurling Guide Locking Lever Spring for 144415, 144419, 144460, 144509, 144513, 144552 and 144556.....
144484	23733	Looper (left hand) Carrier Shaft.....
144485	23733	Looper (left hand) Carrier Shaft Bracket for 144486.....
144486		Looper (left hand) Carrier Shaft Bracket 144485 with two 144371.....
144487	23733	Thread Take-up (looper thread).....
144492	23738	Machine Cushion (felt) not regularly furnished (Accessories)
144494	23730	Chain Cutter Knife for 144496.....
144495	23730	Chain Cutter Knife Holder for 144496.....
144496	23730	Chain Cutter complete, Nos. 144494, 144495 and two 662J.....
144497	23730	Feeding Disc (rear, steel).....
NOTE: No. 144497 is regularly furnished with Machine.		
144498	23730	Feeding Disc (rear) Shaft Nos. 144295 and two 462AL.....
144499		Feeding Disc (rear, rubber faced).....
144500	23731	Looper (right hand) Eccentric Connection Ball Screw Stud Washer (rubber).....
144501	23730	Feeding Disc (front, steel) with two 457AL.....
NOTE: No. 144501 is regularly furnished with this Machine.		
144502	23730	Feeding Disc (front) Shaft with 144267.....
144503		Feeding Disc (front, rubber faced) with two 457AL.....
144506	23735	Machine Frame Base Plate Oil Drain Hole Extension Tube...
144508	23737	Uncurling Guide for 144509, Nos. 144471 and two 140309AL.....
144509	23737	Uncurling Guide (adjustable, swinging with extra long blade) complete, Nos. 140308C, 140310C, 144349, 144350, 144351, 144360, 144483, 144508 and two each 211K, 1421K and 144356.....
NOTE: Uncurling Guide complete No. 144509 is regularly furnished for No. 242-2 Machine, unless otherwise specified.		

NUMERICAL LIST OF PARTS

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No.	Plate	Name
144512	23743	Uncurling Guide for 144513, Nos. 144471 and two 140309AL.....
144513	23743	Uncurling Guide (long heel, adjustable swinging vertically compensating) with extra long blade complete for drop-out, for 144514, Nos. 227J, 140308C, 140310C, 144350, 144351, 144452, 144453, 144456, 144457, 144483, 144512, two each 211K, 1421K, 144356 and four 1735K.....
144514	23743	Uncurling Guide 144513 with two 144468.....
144515	23731	Feed Driving Lever with 201C and 896AL.....
144515	23731	Needle Bar Driving Lever with 201C and 896AL, for 144516.....
144516		Needle Bar Driving Lever 144515 with 144278, 144318, 144319 and 144320.....
144517		Needle Bar Driving Lever Connection, Nos. 51699E, 140622C, 169019 and two each 171AL and 1057AL.....
144518	23730	Feed Driving Lever Connection with 140299C, 140622C and four 171AL, for 144519.....
144519		Feed Driving Lever Connection 144518 with 193C and 55034.....
144520	23739	Machine Vibration Damper Plate (Accessories).....
144521	23739	Machine Vibration Damper Plate Cushion (felt) (Accessories).....
144522	23736	Thread Ratio Control Tension complete, for 144529, Nos. 59538, 144524, 144536, two 144523 and six 2102.....
144523	23736	Thread Ratio Control Tension Disc Spacer for 144522.....
144524		Thread Ratio Control Tension Screw Stud 144532 with 1598B, for 144522.....
144525	23736	Thread Ratio Control Stepped Thread Measuring Roller for 144527.....
144526	23736	Thread Ratio Control Stepped Thread Measuring Roller Screw Stud for 144527.....
144527	23736	Thread Ratio Control Stepped Thread Measuring Roller complete, for 144529, Nos. 330X, 3146, 144525 and 144526.....
144528	23736	Thread Ratio Control Thread Guide Bracket with 1147AL and six 144547, for 144529.....
144529	23736	Thread Ratio Control complete, for 144531, Nos. 1454X, 144522, 144527 and 144528.....
144530	23736	Thread Guide (needle thread) for three-thread seaming, for 144531.....
144531	23736	Thread Guide (needle thread) with Thread Ratio Control complete, Nos. 144529, 144530, and six 144540 (for Agents only).....
144532	23736	Thread Ratio Control Tension Screw Stud for 144524.....
144533	23738	Needle Bar Setting Gauge for 144535.....
144534	23738	Needle Bar Setting Gauge Stop Pin for 144535.....
144535	23738	Needle Bar Setting Gauge complete, Nos 144533 and 144534 (not regularly furnished) Accessories.....
144536	23736	Thread Ratio Control Tension Spring for 144522.....
144538	23731	Looper (right hand) Driving Shaft Bushing (left) for 144479.....
144539	23731	Looper (right hand) Driving Shaft Bushing (right) for 144479.....
144540	23736	Thread Ratio Control Thread Guide Spacing Washer for 144531.....
144543	23733	Looper (left hand) three thread for 144544.....
144544		Looper (left hand) 144543 with 144385 and two 229F.....
		NOTE: No. 144544 is regularly furnished with Machine.
144545	23747	Looper (left hand) two thread for 144546.....
144546	23747	Looper (left hand) 144545 with 144385 and two 229F.....
144547	23736	Thread Ratio Control Thread Guide Bracket Thread Eyelet for 144528.....
144551	23745	Uncurling Guide for 144552, Nos. 144471 and two 140309AL.....

No.	Plate	Name
144552	23745	Uncurling Guide (adjustable, swinging) complete, for regular and reverse uncurling, Nos. 140308C, 140310C, 144349, 144350, 144351, 144360, 144483, 144551 and two each 211K, 1421K and 144356.....
144555	23746	Uncurling Guide for 144556 Nos. 144471 and two 140309AL.....
144556	23746	Uncurling Guide (adjustable swinging vertically compensating) complete, for reverse uncurling, for 144557, Nos. 227J, 140308C, 140310AL, 144350, 144351, 144452, 144453, 144456, 144457, 144483, 144555, two each 211K, 1421K, 144356 and four 1735K.....
144557	23746	Uncurling Guide 144556 with two 144468.....
144558		Chaining Finger (channel) for use with "O" Blocks.....
150060	23713	Thread Unwinder Thread Separator Bracket Arm with 164J and 9525, for 150849.....
150203	23713	Thread Unwinder Spool Rest Cushion (felt) for 150850 and 150854.....
150451	23729	Feeding Disc Opening Treadle Stand for 150452.....
150452	23729	Feeding Disc Opening Treadle complete, Nos. 4879, 4882, 126249, 126250, 150451 and two wood screws 1 in. No. 16 F.H.....
150822		Thread Unwinder Bracket with 445C, for 150852.....
150835	23738	Table Pad (felt) with two 124536 (Accessories).....
150848	23713	Thread Unwinder Thread Separator with Bracket for 150849.....
150849		Thread Unwinder Thread Separator complete, for 150850 and 150854, Nos. 164J, 9525, 150060 and 150848.....
150850	23713	Thread Unwinder complete (three spools) when it is desired to mount the Thread Unwinder Base on underside of Table, Nos. 150849, 150852, 201696J, 225257, 225259, 225324, 225326, 225388 and three each 150203 and 225391.....
150852	23713	Thread Unwinder Bracket 150822 with two wood screws 1 in. No. 14 R.H. Blacked, for 150850.....
150854	23740	Thread Unwinder complete (three spools) when it is desired to mount the Thread Unwinder Base on top of Table, Nos. 150849, 201696J, 225257, 225259, 225324, 225326, 225388, 259658 and three each 150203, 225391 and wood screws 7/8 in. No. 12 F.H.....
150961	23729	Feeding Disc Opening Chain, 26 in long, with 56865.....
169019	23730	Feed Driving Lever Ball Screw Stud (clutch end) Nut Lock Washer.....
169019		Feed Driving Lever Ball Screw Stud (lever end) Nut Lock Washer.....
169019	23731	Needle Bar Driving Lever Connection Ball Screw Stud Nut Lock Washer for 144517.....
195089	23721	Lamp Socket complete, Nos. 195209 and 195212.....
195209		Lamp Socket 195226 with 195211, 195227 and two each 51399K and 195210, for 195089.....
195210	23721	Lamp Socket Terminal complete for 195209.....
195211	23721	Lamp Socket Lead for 195209.....
195212		Lamp Socket Lead Flexible Tubing 195215 with 195213 and 195214, for 195089.....
195213	23721	Lamp Socket Lead Flexible Tubing Connector (lamp socket end) for 195212.....
195214	23721	Lamp Socket Lead Flexible Tubing Connector (Terminal box end) for 195212.....
195215	23721	Lamp Socket Lead Flexible Tubing for 195212.....
195217	23721	Lamp 15 C.P., 7-9 Volts.....
195226	23721	NOTE: When ordering No. 195217, state voltage required.
195227	23721	Lamp Socket for 195209.....
200383C	23740	Lamp Socket Cap for 195209.....
		Thread Unwinder Spool Rest Rod Set Screw for 259658.....

NUMERICAL LIST OF PARTS

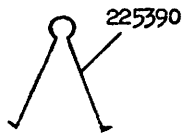
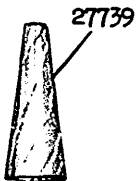
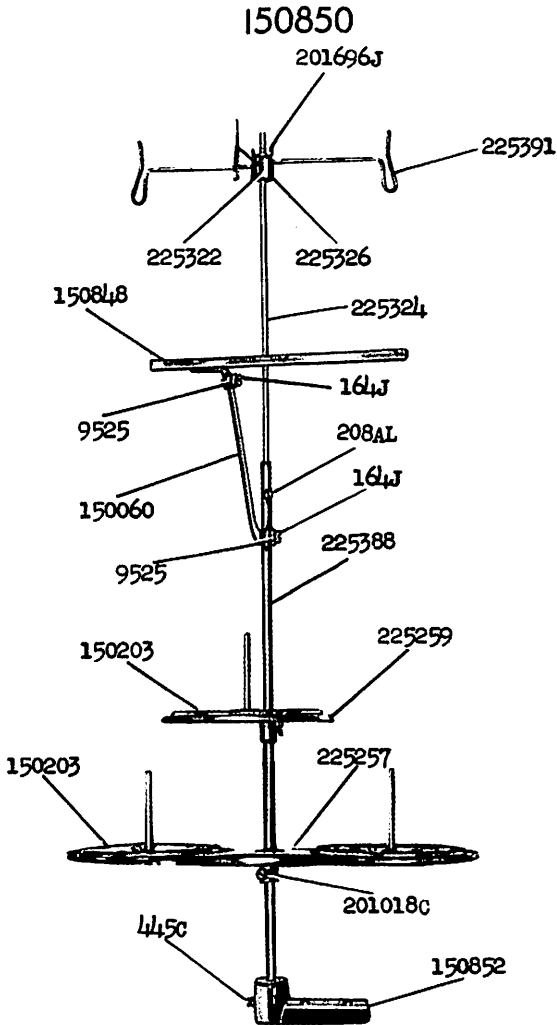
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No.	Plate	Name
201018C	23713	Thread Unwinder Spool Rest Set Screw for 225257 and 225259.....
201528X		Thread Unwinder Spool Pin Nut for 225257 and 225259.....
201696J	23713	Thread Unwinder Thread Guide Lock Nut for 150850 and 150854.....
225257	23713	Thread Unwinder Spool Rest (for two spools) with 201018C and two each 201528X, 228692 and 228693, for 150850 and 150854.....
225259	23713	Thread Unwinder Spool Rest (for one spool) with 201018C, 201528X, 228692 and 228693, for 150850 and 150854.....
225322	23713	Thread Unwinder Thread Guide Rod Washer for 225324....
225324	23713	Thread Unwinder Thread Guide Rod with 208AL and 225322, for 150850 and 150854.....
225326	23713	Thread Unwinder Thread Guide Position Cup for 150850 and 150854.....
225388	23713	Thread Unwinder Spool Rest Rod for 150850 and 150854...
225390	23713	Thread Unwinder Thread Cone Holder for inverted Cones for use with Nos. 150850 and 150854.....
225391	23713	Thread Unwinder Thread Guide for 150850 and 150854.....
228692		Thread Unwinder Spool Pin for 225257 and 225259.....
228693		Thread Unwinder Spool Pin Washer for 225257 and 225259.....
259658	23740	Thread Unwinder Spool Stand with 200383C, for 150854....

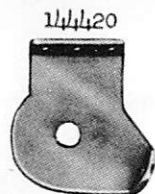
SINGER Needles should be used
in **SINGER** Machines
These Needles and their Containers
are marked with the
Company's Trade Mark "**SIMANCO.**"**" 1

Needles in Containers marked
"**FOR SINGER MACHINES**"
are **NOT SINGER** made needles. 2

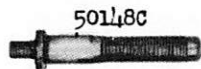
23713 - 1/6



144375



144420



50148c



22440



2102



59538



144389



59537



51570c

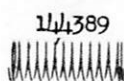
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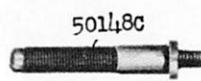
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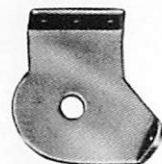
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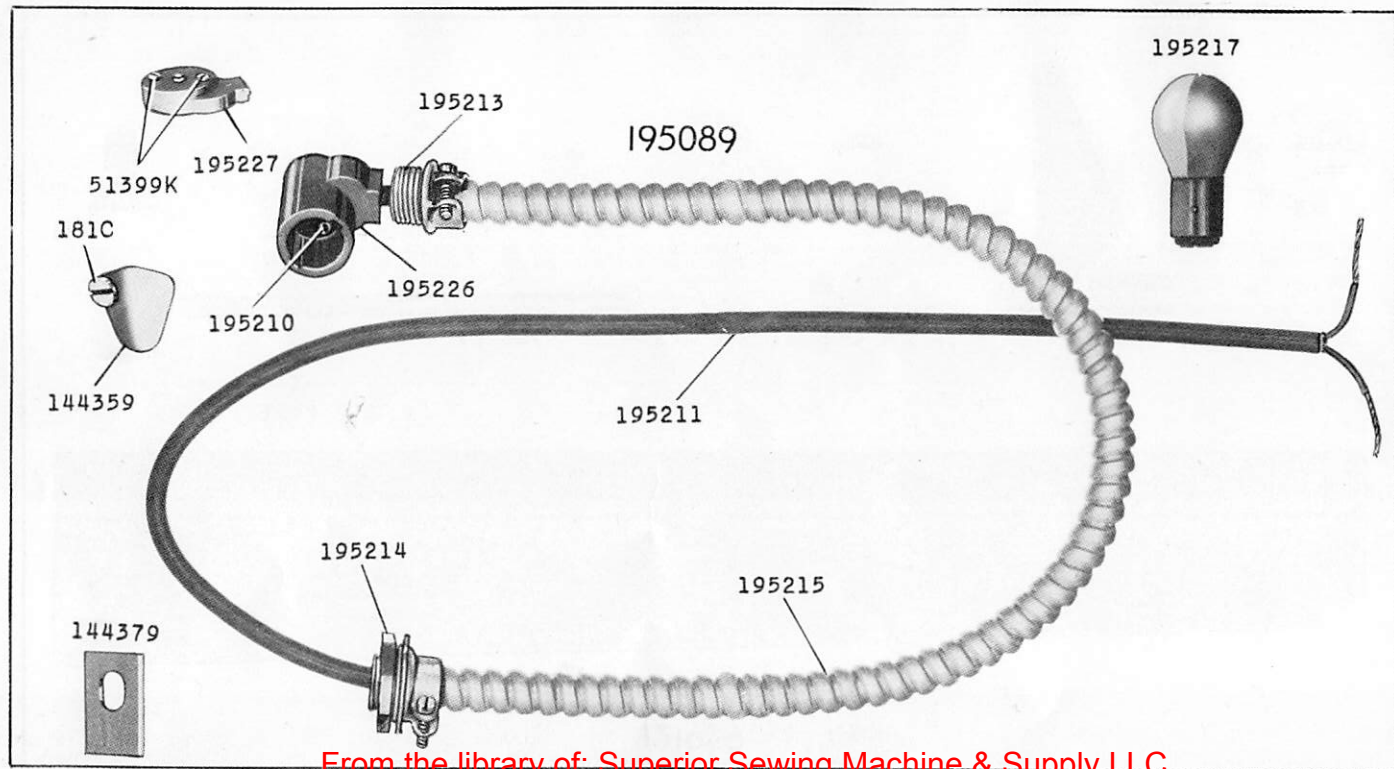
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144420

23719 - 2/3

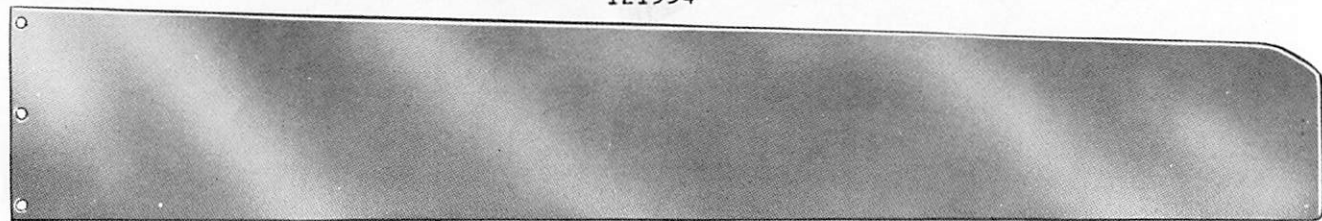
From the library of: Superior Sewing Machine & Supply LLC



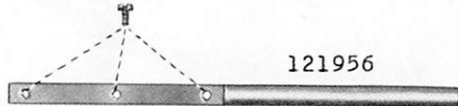
From the library of: Superior Sewing Machine & Supply LLC

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164J



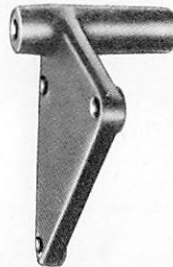
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457AL

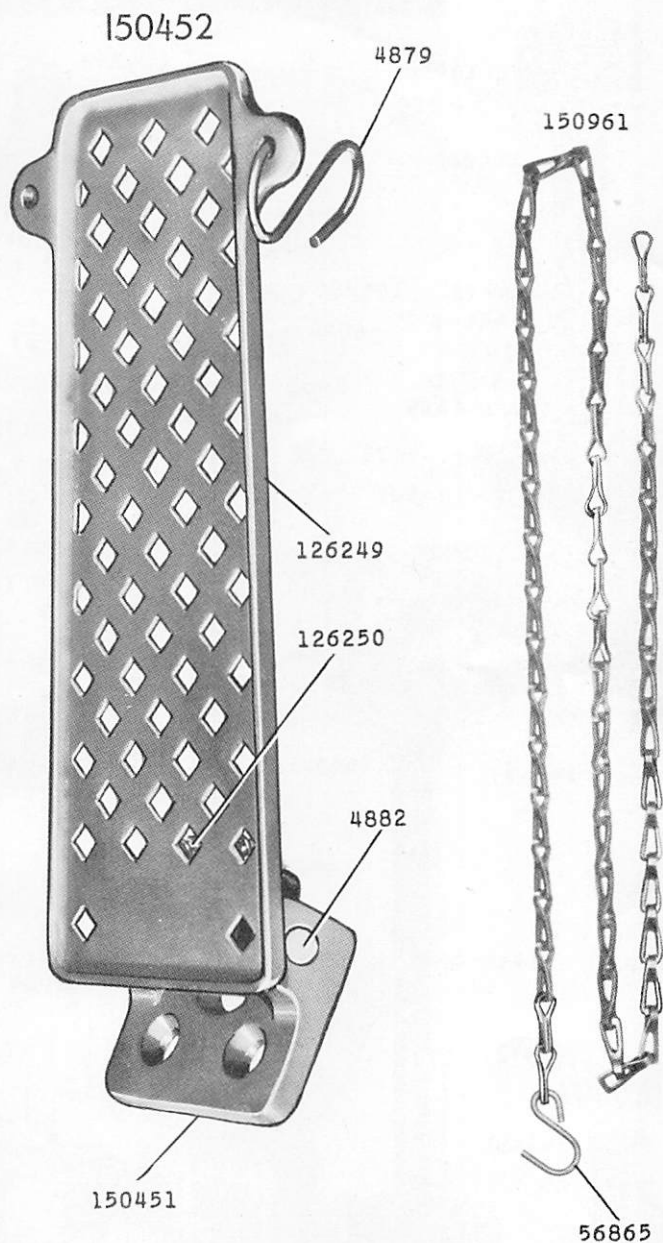
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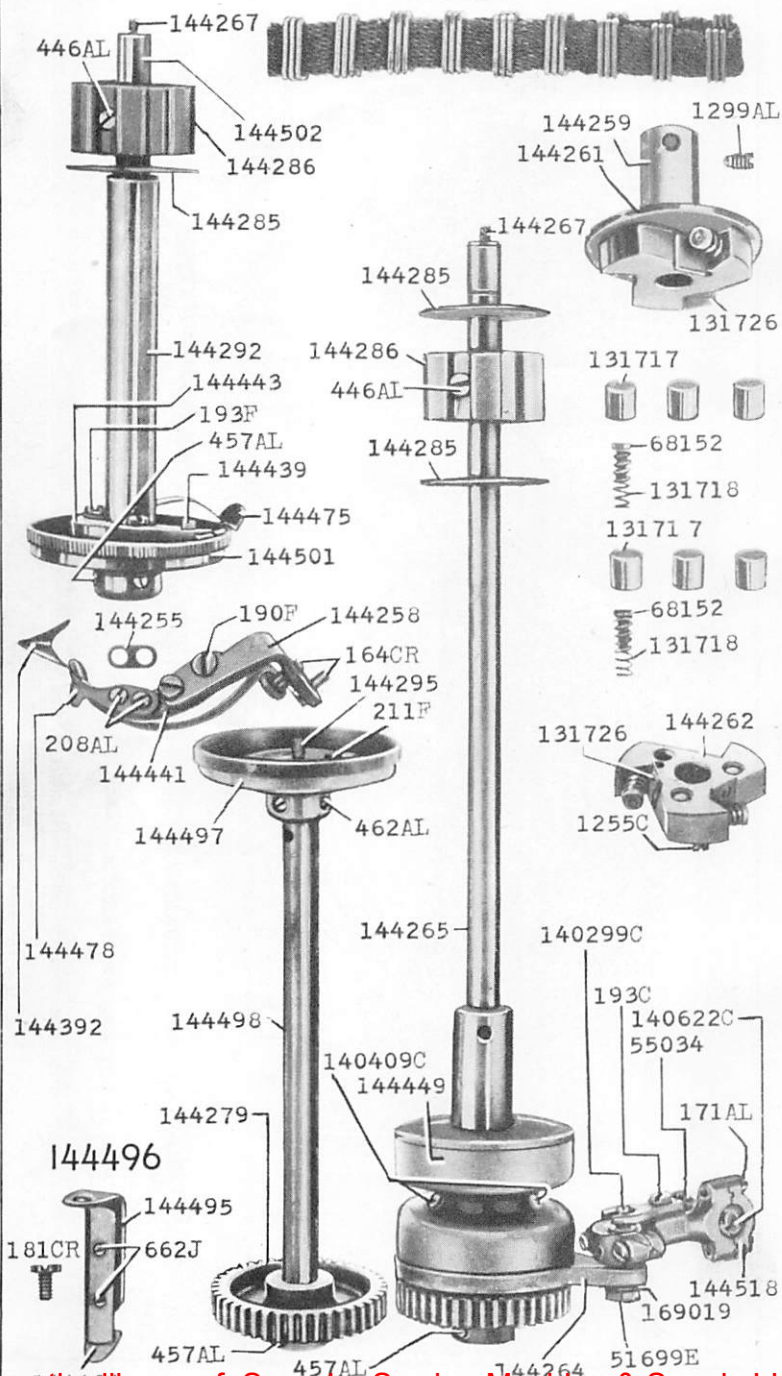
From the library of: Superior Sewing Machine & Supply LLC

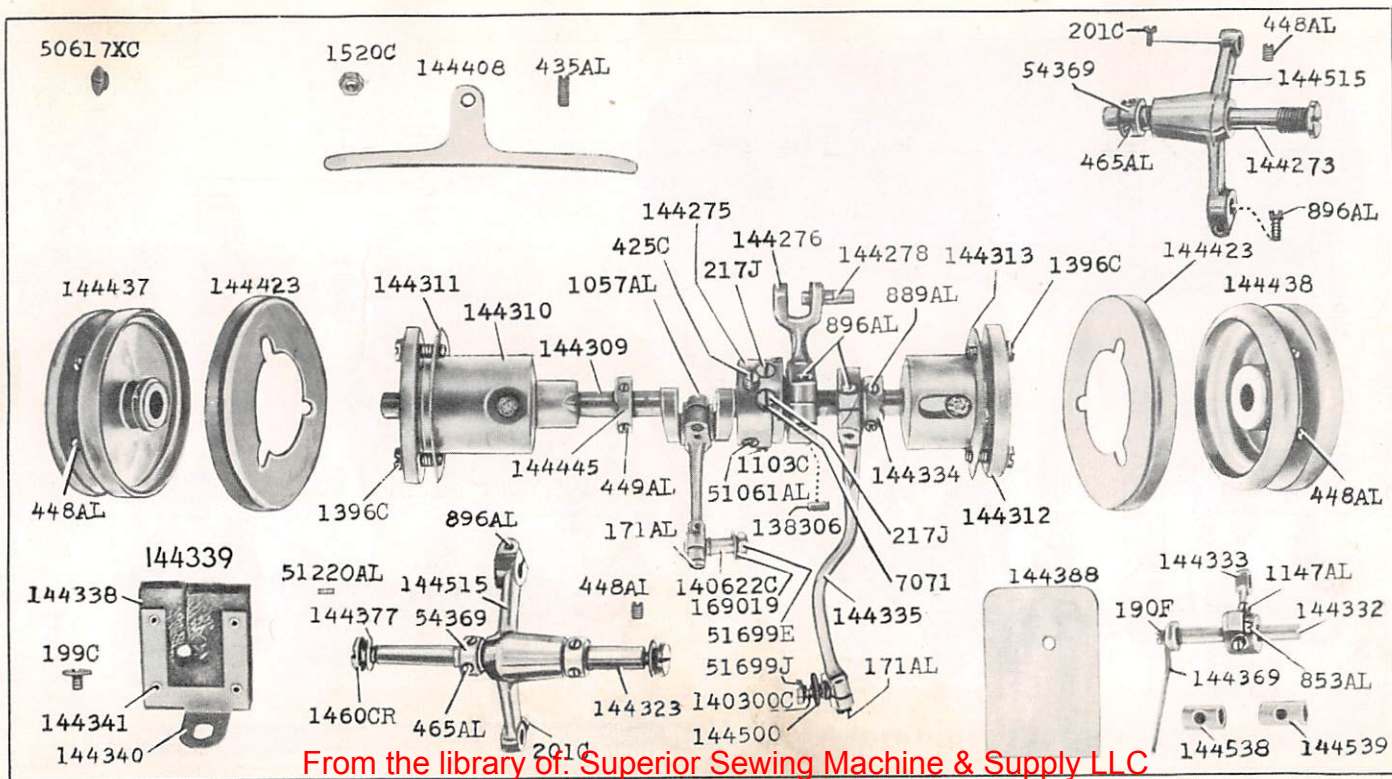
23729 - 1/2



23730-1/2

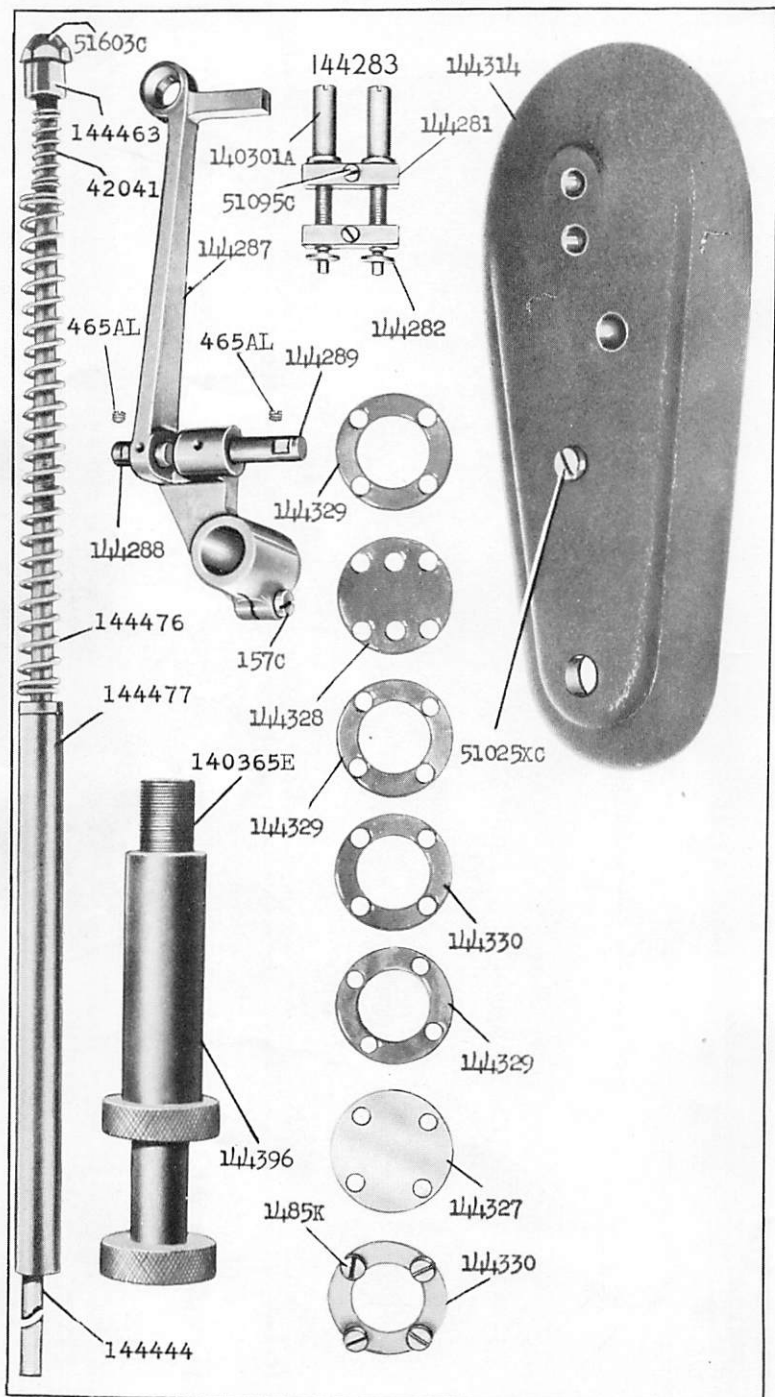
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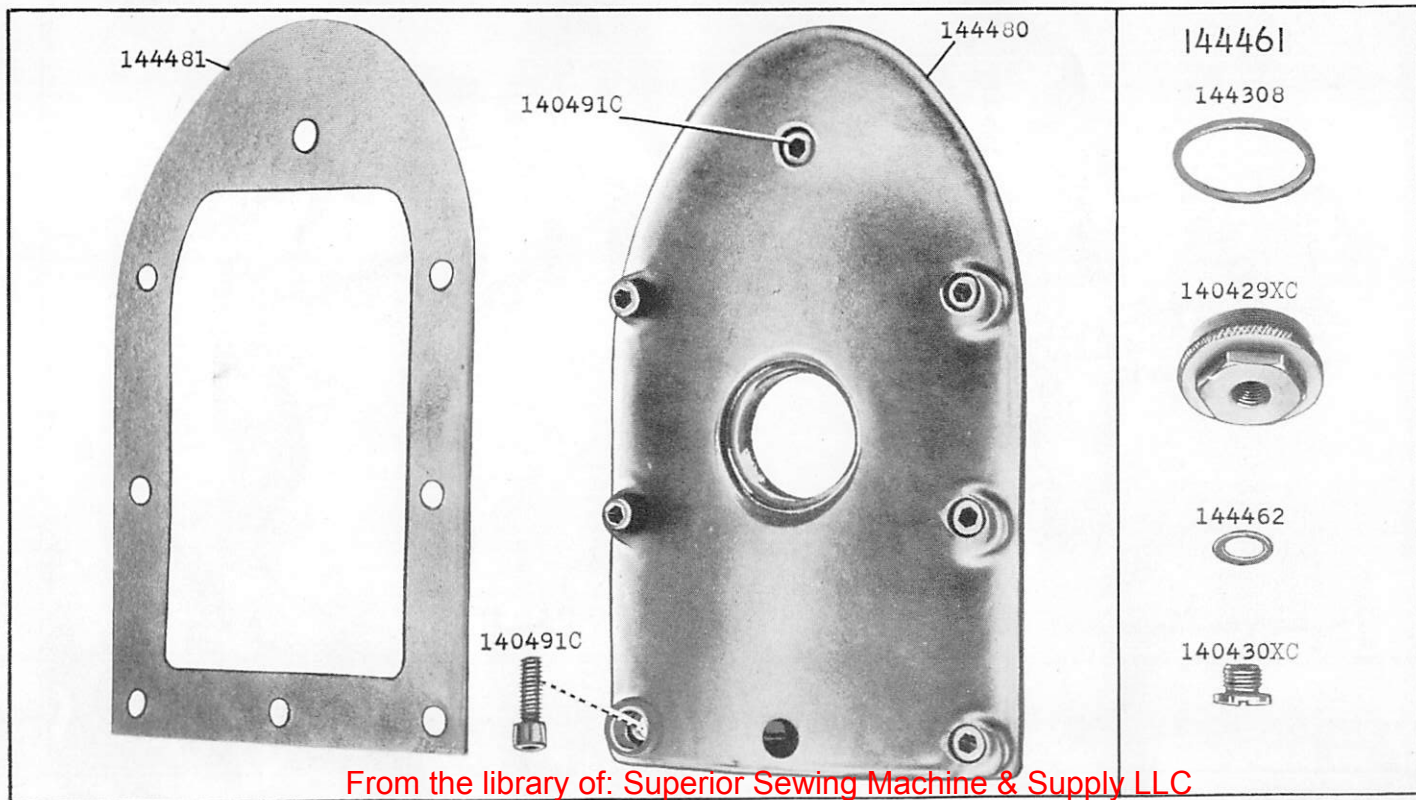
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23732-1/2

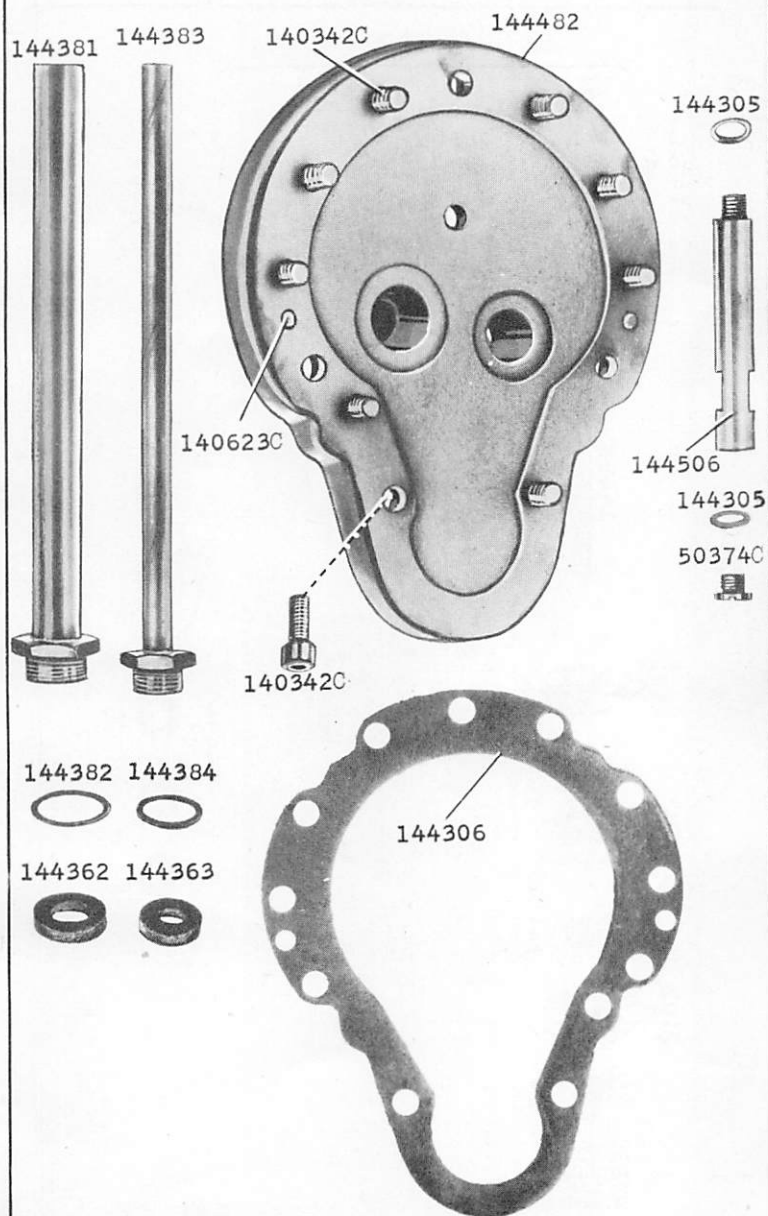


Exploded view diagram of a mechanical assembly, showing various components and their assembly relationships. The components are labeled with part numbers:

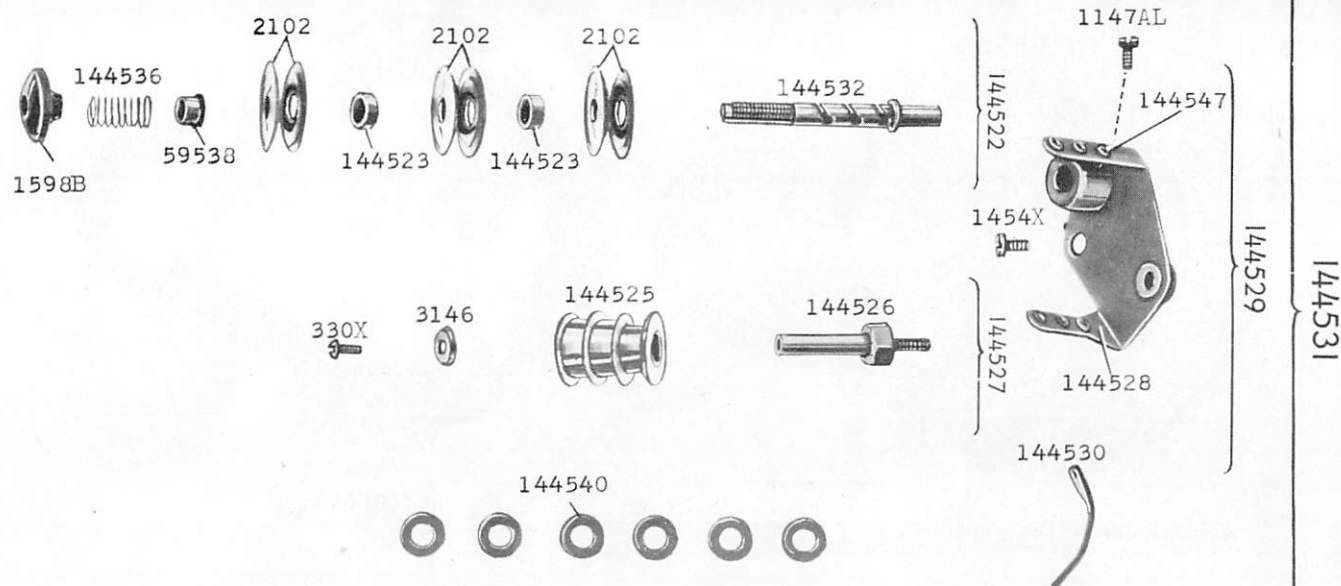
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- 144278
- 144319
- 144446
- 201C
- 144320
- 1036AL
- 144316
- 448AL
- 144324
- 157C
- 144325
- 187C
- 140335F
- 144487
- 704F
- 140303C
- 140028C
- 1057AL
- 144297
- 190F
- 144543
- 229F
- 144385
- 144485
- 144484
- 144300
- 462AL
- 144301
- 171AL
- 55034
- 140299C
- 193F
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- 144448
- 51699J



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23736-1/2



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144509

144349

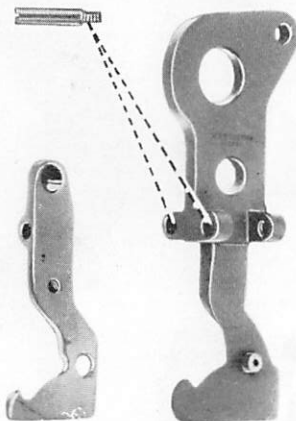


140308C



144508

140309AL



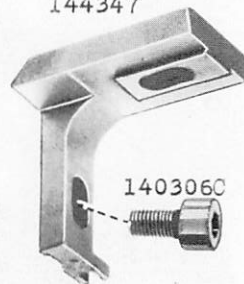
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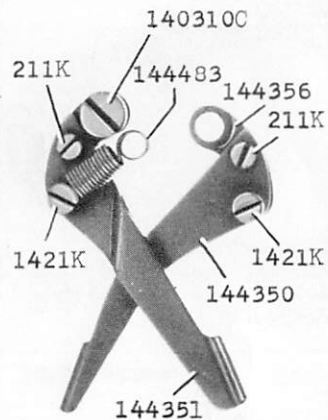


140306C

140307K

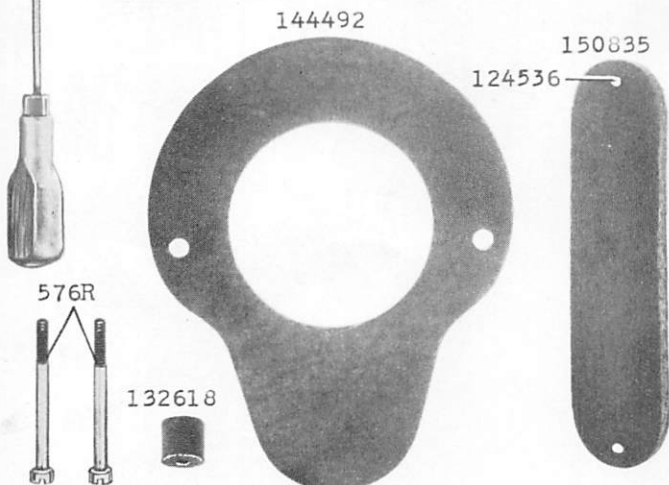
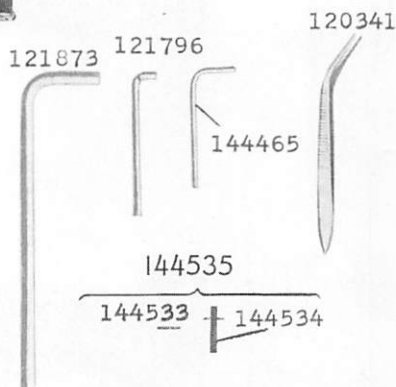
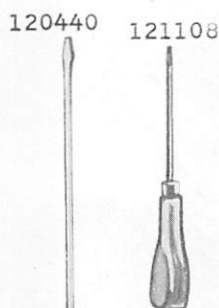
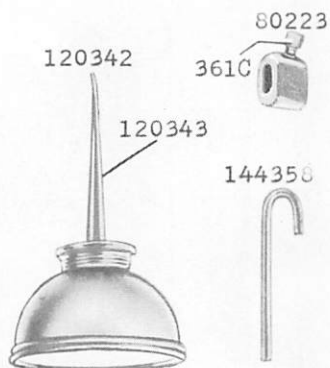
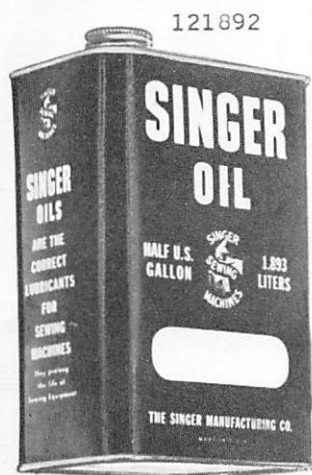


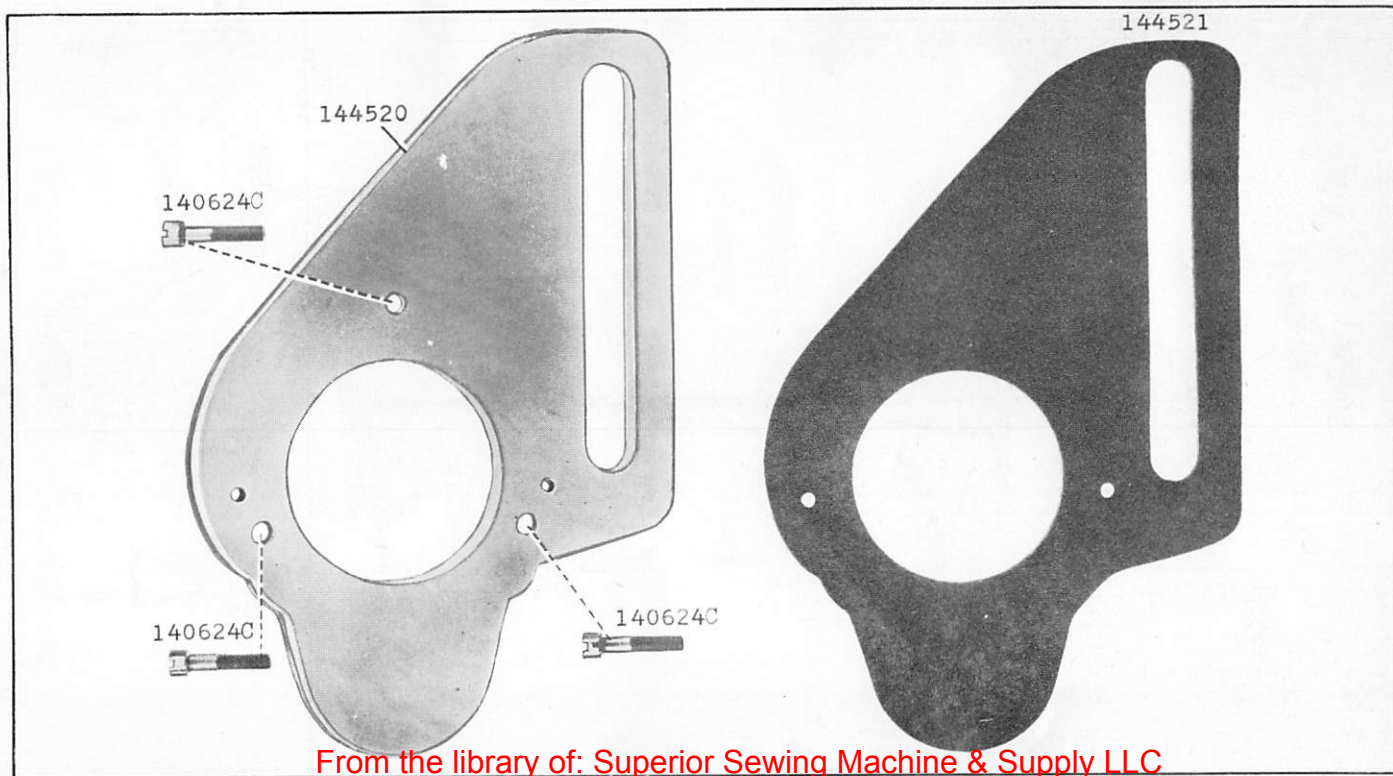
134C



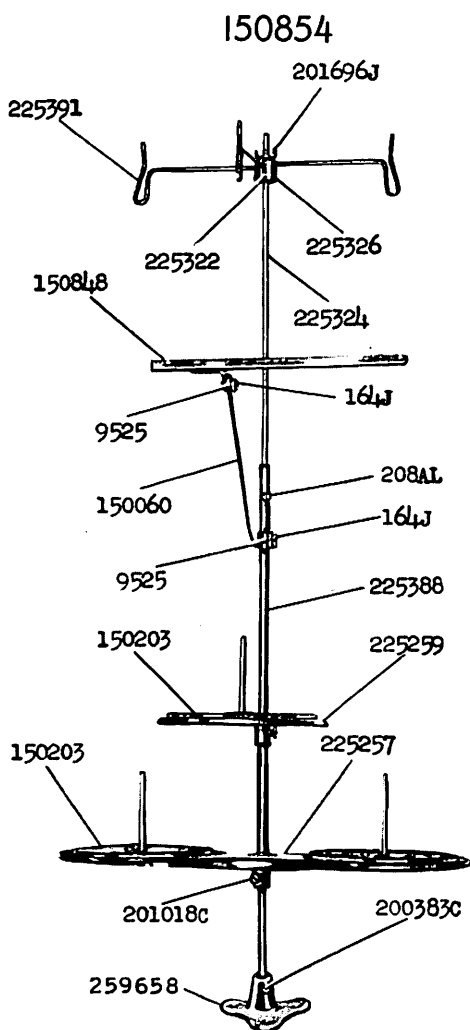
23737-2/3

23738-1/4



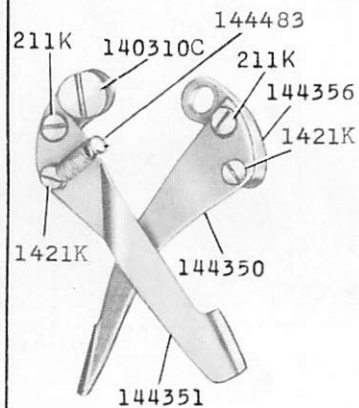


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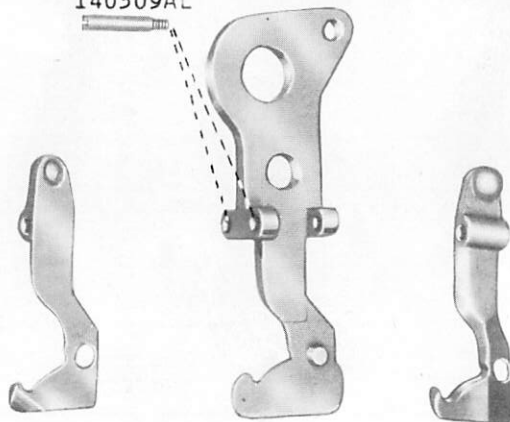


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144414

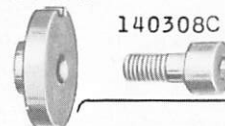


140309AL



144349

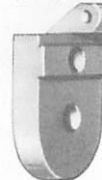
140308C



144360

144347

144346



140306C

140307K

134C



23741-2/3

144419

144418

140309AL

144349

140308C

144360

144347

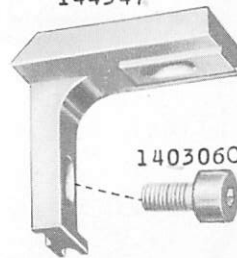
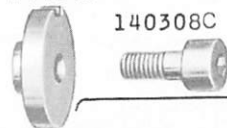
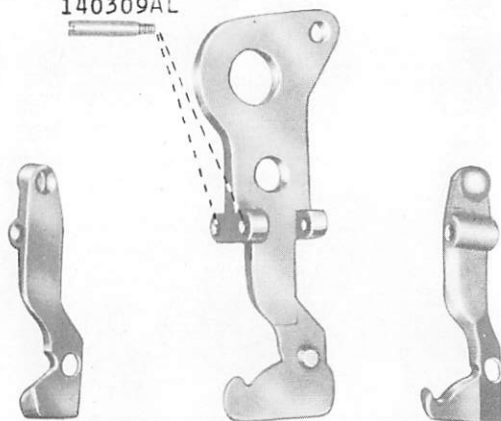
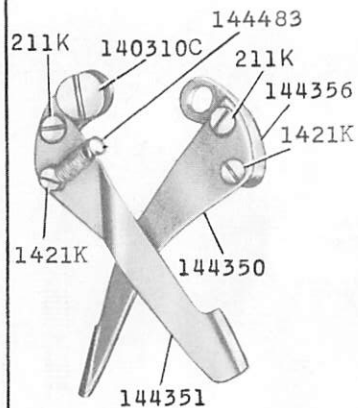
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140306C

140307K

134C

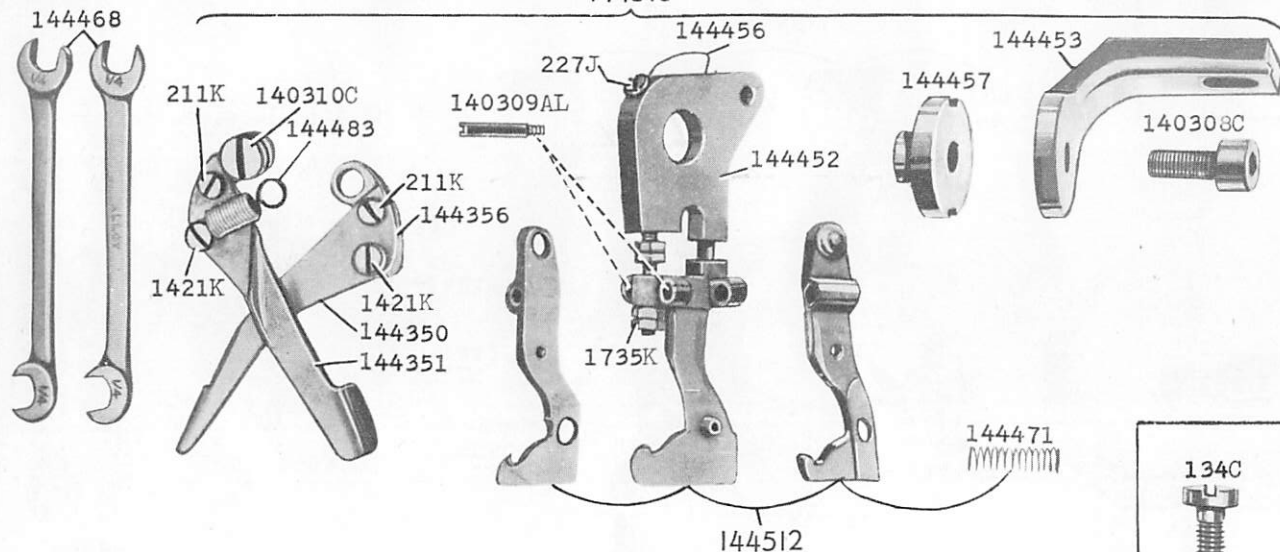
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23742-2/3

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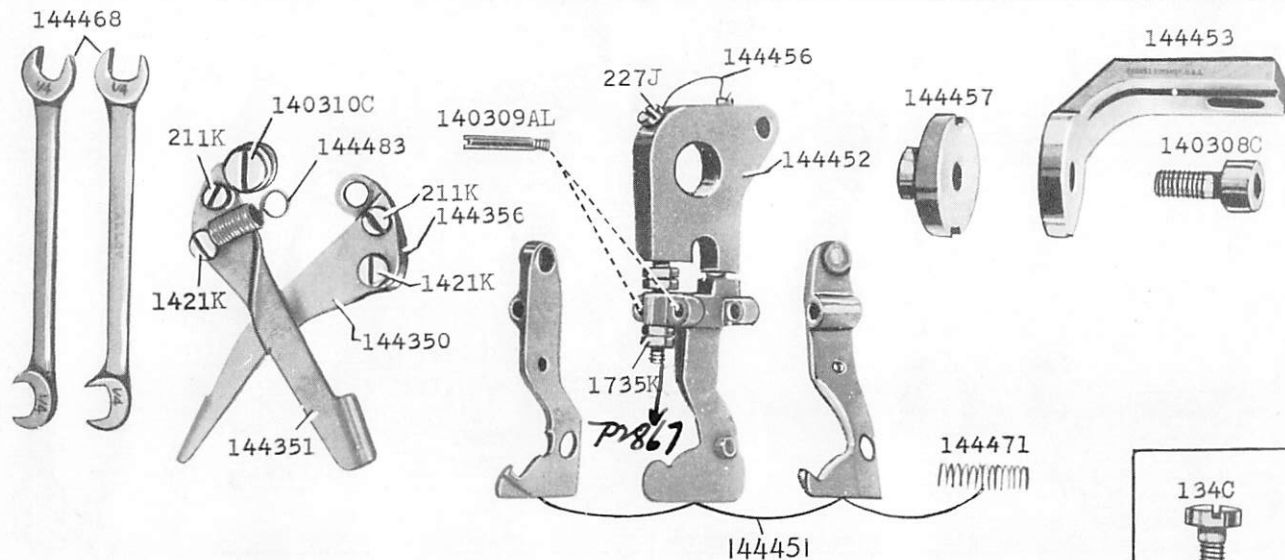
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23743-2/3

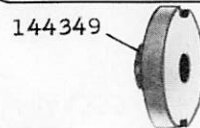
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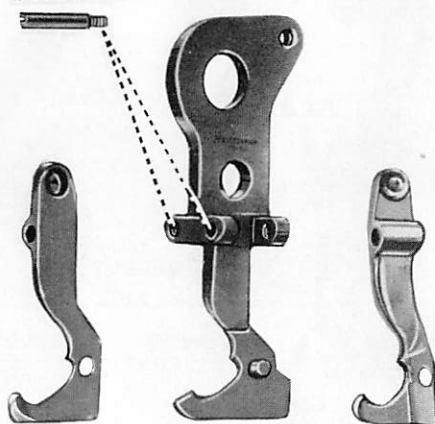
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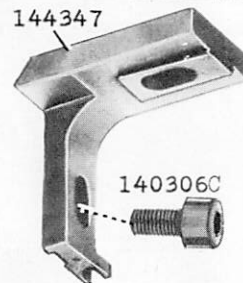
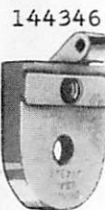
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144471



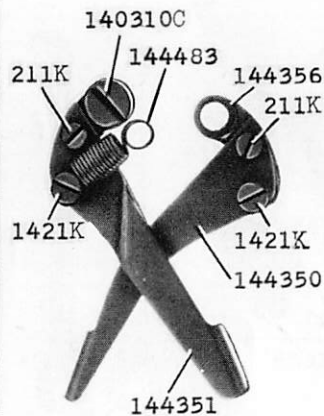
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140307K



134C



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144557

144556

144453

144457

140308C

144456

227J

144452

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134C

144468

140310C

211K

144483

140309AL

211K

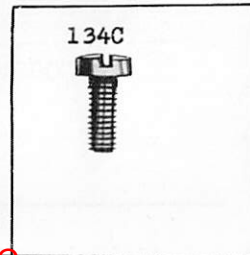
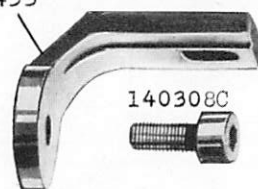
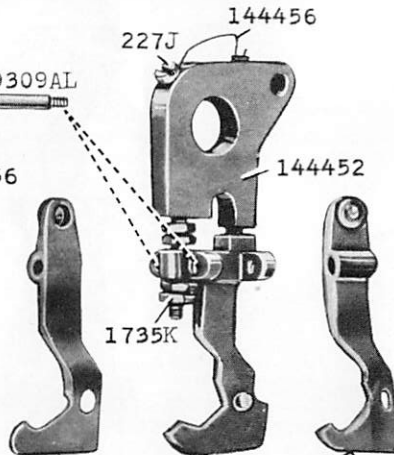
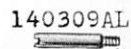
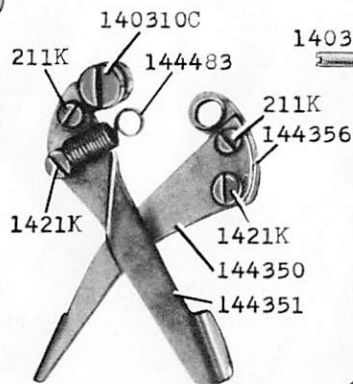
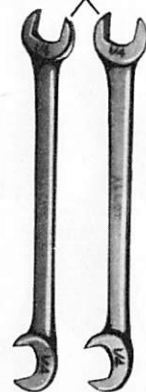
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1421K

1421K

144350

144351



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23747-2/3

144469



144345



144344



144546

